

Orthogonal Main-Effect Plans through Collapsing

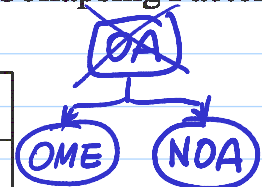
- Method of collapsing factors: useful for constructing plans that are not orthogonal arrays but are smaller in run size than what would be required by the use of orthogonal arrays.

Table 6: Construction of $OME(9, 2^1 3^3)$ from $OA(9, 3^4)$ through Collapsing Factor

Run	Factor A	B	C	D
1	0	0	0	0
2	0	1	2	1
3	0	2	1	2
4	1	0	1	1
5	1	1	0	2
6	1	2	2	0
7	2	0	2	2
8	2	1	1	0
9	2	2	0	1

→

Run	Factor A'	B	C	D
1	0	0	0	0
2	0	1	2	1
3	0	2	1	2
4	1	0	1	1
5	1	1	0	2
6	1	2	2	0
7	1	0	2	2
8	1	1	1	0
9	1	2	0	1



nearly OA

alternative.

not balanced

Orthogonal Main-Effect Plans through Collapsing

- Orthogonal main-effect (OME) plan: a plan in which all the main effect estimates are orthogonal (i.e., uncorrelated)
- Proportional frequencies $\xrightarrow{\text{all MEs}} \text{model matrix} \rightarrow \begin{bmatrix} 1 & A & B & \dots & H \end{bmatrix}$
 - For two factors in the design matrix, denoted by A and B , let r and s be the number of levels of A and B , respectively.
 - Let n_{ij} be the number of observations at level i of A and level j of B in the two-factor projected design. $(A, B) = (i, j)$
 - We say that n_{ij} are in *proportional frequencies* if they satisfy

$$n_{ij} = \frac{n_{i.} n_{.j}}{n_{..}}, \Rightarrow \frac{n_{ij}}{n_{..}} = \frac{n_{i.}}{n_{..}} \times \frac{n_{.j}}{n_{..}}$$

(*)

where $n_{i.} = \sum_{j=1}^s n_{ij}$, $n_{.j} = \sum_{i=1}^r n_{ij}$ and $n_{..} = \sum_{i=1}^r \sum_{j=1}^s n_{ij}$.

- In the main-effect-only model, the main effect estimates of factor A and of factor B are uncorrelated (orthogonal) if and only if n_{ij} are in proportional frequencies.

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Table 7: Factors A' and B in $OME(9, 2^1 3^3)$ appear in proportional frequencies, where n_{ij} appear as cell counts with $n_{i.}$ and $n_{.j}$ as margin totals

proof σ_6 (*) in Lnp.4-20: (\Rightarrow)

proof of (A) in Lnp. 4-20: (\Rightarrow)

Diagram illustrating the proof of (A) in Lnp. 4-20. It shows a matrix A with rows i and columns k, l . The matrix is partitioned into blocks B and C . The row sum is N_i and the column sum is N . The matrix A' is shown with rows i and columns k, l . The row sum is $S=3$ and the column sum is 9 . The matrix A' is orthogonal to B .

Matrix A :

	1	2	...	k	...	l	...	row sum
1								0
2								0
...								0
i				n_{ik}		n_{il}		N_i
...								0
j				n_{jk}		n_{jl}		N_j
...								0
column sum				n_k		n_l		N

Matrix A' :

		$S=3$	B		N_i
		0	1	2	Row
					Sum
$r=2$	0	1	1	1	3 ($\frac{1}{3}$)
	1	2	2	2	6 ($\frac{2}{3}$)
Column Sum		3	3	3	9

Orthogonal to B :

Fix k, l, i , sum over j , including $j=i$.

Fix k, i , sum over all l , including $l=k$.

Diagram illustrating the proof of (A) in Lnp. 4-20. It shows a matrix A with rows i and columns k, l . The matrix is partitioned into blocks B and C . The row sum is N_i and the column sum is N . The matrix A' is shown with rows i and columns k, l . The row sum is $S=3$ and the column sum is 9 . The matrix A' is orthogonal to B .

Matrix A :

	1	2	...	k	...	l	...	row sum
1								0
2								0
...								0
i				n_{ik}		n_{il}		N_i
...								0
j				n_{jk}		n_{jl}		N_j
...								0
column sum				n_k		n_l		N

Matrix A' :

		$S=3$	B		N_i
		0	1	2	Row
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$r=2$	0	1	1	1	3 ($\frac{1}{3}$)
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Orthogonal to B :

Fix k, l, i , sum over j , including $j=i$.

Fix k, i , sum over all l , including $l=k$.

p. 4-22

Orthogonal Main-Effect Plans through Collapsing

- Construction of *OME* plans from *OAs* through collapsing
 - We can replace a factor with t levels in an *OA* by a new factor with s levels, $s < t$, by using a many-to-one correspondence between the t levels and the s levels.

Table 8: Collapsing a Four-Level Factor to a Three-Level Factor

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$$n_{ij} = n_{i.} \times n_{.j} / N$$

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$$n_{ij} + n_{ij'} = n_{i.} \times (n_{.j} + n_{.j'}) / N \leftarrow OME_2$$

$t=4$ $S=3$ $S=2$

better (balanced)

- Because the cell frequencies between any two factors of an *OA* are equal, the collapsed factor and any remaining factor in the orthogonal array have proportional frequencies.

↪ $OA \rightarrow OME_1 \rightarrow OME_2 \rightarrow OME_3 \dots$

○ The method of collapsing factors can be repeatedly applied to different columns of an OA to generate a variety of OME plans.

Orthogonal Main-Effect Plans through Collapsing

- Construction of *OME* plans from *OAs* through collapsing - Examples

$OA(9, 3^4) \rightarrow OME(9, 2^1 3^3) \rightarrow OME(9, 2^2 3^2) \rightarrow OME(9, 2^3 3^1) \rightarrow OME(9, 2^4)$
 $OA(8, 4^1 2^4) \rightarrow OME(8, 3^1 2^4)$
 $OA(16, 4^2 2^9) \rightarrow OME(16, 4^1 3^1 2^9) \rightarrow OME(16, 3^2 2^9)$

- Advantage of *OME* plans over *OAs*: run size economy

- Disadvantage of *OME* plans compared to *OAs*

- Imbalance of run size allocation between levels
- Loss in estimation efficiency

* But, the estimation efficiency of *OME* plans is generally very high unless the number of levels of the collapsed factor is much smaller than that of the original factor.

eg. 3 levels collapsing 2 levels
 Why assign $\frac{2}{3}N \rightarrow$ level 0
 $\frac{1}{3}N \rightarrow$ level 1.
 estimation of its mean is more accurate

Orthogonal Main-Effect Plans through Collapsing

- Estimation efficiency comparison between *OME* plans and *OAs*

- Collapsing a 3-level factor to a 2-level factor: assume that the total run size is $3m$ and the run size allocation between the 2 levels is $2m$ and m

* Variance of its main effect estimate is

$Var(\bar{y}_0 + \bar{y}_2 - 2\bar{y}_1) = \sigma^2 \left(\frac{1}{m} + \frac{1}{m} + 4 \frac{1}{2m} \right) = \sigma^2 \left(\frac{2}{m} + \frac{2}{m} \right) = \sigma^2 \left(\frac{4}{m} \right)$
 $Var(\bar{y}_1 - \bar{y}_0) = \sigma^2 \left(\frac{1}{m} + \frac{1}{2m} \right) = \sigma^2 \left(\frac{3}{2m} \right)$
 For balanced allocation of $\frac{3m}{2}$ runs to each levels, the variance is $\frac{4}{3m} \sigma^2$
 * Relative efficiency: $\frac{8}{9}$

- Collapsing a 4-level factor to a 3-level factor: relative efficiency for linear main effect is $\frac{3}{4}$, and relative efficiency for quadratic main effect is $\frac{9}{8}$ if the middle level receives one-half of the runs

0	1	2	0	1	2
m	2m	m	$\frac{4m}{3}$	$\frac{4m}{3}$	$\frac{4m}{3}$

- OME* plans constructed through collapsing fewer factors are preferred over those through collapsing more factors because the collapsing of each factor would result in the loss of degrees of freedom and of estimation efficiency.

Example: $OME(8, 3^1 2^4)$ and the $OME(9, 3^1 2^3)$

❖ Reading: textbook, 8.8

12 (12-dim space)
Alias matrix

Complex Aliasing

$$X = [X_1 \ X_2]$$

$$\beta = \begin{bmatrix} \beta_1 \\ \beta_2 \end{bmatrix}$$

$$Y = X\beta + \epsilon$$

$$\begin{bmatrix} \hat{\beta}_1^* \\ \hat{\beta}_2^* \end{bmatrix} = (X^T X)^{-1} X^T Y$$

$$E(\hat{\beta}_1^*) = \beta_1$$

$$E(\hat{\beta}_2^*) = \beta_2$$

True model: $Y = X_1\beta_1 + X_2\beta_2 + \epsilon$, with $E(\epsilon) = 0$ and $Var(\epsilon) = \sigma^2 I$, where I is the identity matrix. *may be an unidentifiable model.*

Working model: $Y = X_1\beta_1 + \epsilon$, where X_1 is nonsingular. *under-fitting.*

The ordinary least squares estimator of β_1 under the working model is

$$\hat{\beta}_1 = (X_1^T X_1)^{-1} X_1^T Y \quad \rightarrow \quad E(\hat{\beta}_1) = \beta_1 \text{ under working model.}$$

Under the true model,

$$\begin{aligned} E(\hat{\beta}_1) &= (X_1^T X_1)^{-1} X_1^T E(Y) \\ &= (X_1^T X_1)^{-1} X_1^T (X_1\beta_1 + X_2\beta_2) \\ &= \beta_1 + (X_1^T X_1)^{-1} X_1^T X_2 \beta_2 \end{aligned}$$

*① $\beta_2 \approx 0$
② $X_1^T X_2 \approx 0$
③ if $X_1^T X_2 \neq 0$, $\beta_2 \neq 0$*

where $(X_1^T X_1)^{-1} X_1^T X_2 \beta_2$ is the bias of $\hat{\beta}_1$ under the true model.

We call $L = (X_1^T X_1)^{-1} X_1^T X_2$ the alias matrix because it provides the aliasing coefficients for the estimate $\hat{\beta}_1$.

Complex Aliasing

Alias matrix - example

But, if $OA(12, 2^7)$ used in the cast fatigue experiment.

use $OA(12, 2^4)$ *main effect only model*

Suppose that X_1 consists of the 7 main effects.

Suppose that X_2 consists of the $\binom{7}{2} = 21$ two-factor interactions.

The true model is unidentifiable. ($\because 1+7+21 > 12$)

Under the working model, the main effects estimates are uncorrelated and unbiased. The main effect estimate (say, of A) is

$$\hat{\beta}_1^* = \beta_1$$

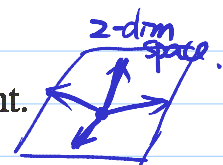
$$\hat{A} = \bar{y}(A = +) - \bar{y}(A = -)$$

Under the true model,

$$\begin{aligned} E(\hat{A}) &= A - \frac{1}{3}BC - \frac{1}{3}BD - \frac{1}{3}BE + \frac{1}{3}BF - \frac{1}{3}BG \\ &\quad + \frac{1}{3}CD - \frac{1}{3}CE - \frac{1}{3}CF + \frac{1}{3}CG + \frac{1}{3}DE \\ &\quad + \frac{1}{3}DF - \frac{1}{3}DG - \frac{1}{3}EF - \frac{1}{3}EG - \frac{1}{3}FG \end{aligned}$$

L = (X1^T X1)^-1 (X1^T X2)
= (1/2 0 ... 1/2) X1^T X2
= (1/2 (ME, 2F))

For the 12-run design, each main effect has the same property as that for factor A in that it is partially aliased with the 2-factor interactions not involving the main effect and the aliasing coefficients are 1/3 or -1/3.



the 29 effects span a 12-dim space, & the 29 effects are different

different vectors

same if do $OA(12, 2^{11})$