

Analysis of designs with resolution at least V

- For designs of at least resolution V , all the main effects and two-factor interactions are clear. Then, further decomposition of these effects according to the linear-quadratic system allows all the effects (each with one degree of freedom) to be compared in a half-normal plot.
 [orthogonal component multi-way layout]
 ← if no replicates
 (c.f.) ← half-normal plot for orthogonal components
 can do t-test if there are replicates.
- Note that for effects to be compared in a half-normal plot, they should be uncorrelated and have the same variance.
 ← use scaling.

model of interest $\rightarrow y \sim \text{all M.E.} + \text{all 2f.i.} + \varepsilon$

projection onto any 4 factors.
 $\rightarrow 3^4$ full factorial

the model matrix is orthogonal (meaning?)

1. $A, B, C, \dots, \overline{A \times B}, \overline{A \times C}, \dots$
2. $A, B, C, \dots, \overline{AB}, \overline{AB^2}, \overline{AC}, \overline{AC^2}, \dots$
3. $\overline{Ae}, \overline{Ae^2}, \overline{Be}, \overline{Be^2}, \dots, \overline{(AB)_{ll}}, \overline{(AB)_{lg}}, \overline{(AB)_{gl}}, \overline{(AB)_{gg}}, \overline{(AC)_{ll}}, \dots$

Analysis of designs with resolution smaller than V

- For designs with resolution III or IV, a more elaborate analysis method is required to extract the maximum amount of information from the data.
 e.g. III. ME $\xrightarrow{\text{align}}$ 2f.i.
 IV. 2f.i. $\xrightarrow{\text{align}}$ 2f.i.
- Consider the 3^{3-1} design with $C = AB$ whose design matrix is given in Table 6.

partial aliasing

effects (1-dim) have correlation $\in [-1, 1]$

← collinearity in LM.

Table 6: Design Matrix for the 3^{3-1} Design

Run	A	B	C	AB^2
1	0	0	0	0
2	0	1	1	2
3	0	2	2	1
4	1	0	1	1
5	1	1	2	0
6	1	2	0	2
7	2	0	2	2
8	2	1	0	1
9	2	2	1	0

Recall: regular design under orthogonal components effects (each 2-dim in 3 levels case):
 either orthogonal or fully aliased.
 correlation $\in \{-1, 1, 0\}$

effect 4 4

- Its main effects and two-factor interactions have the aliasing relations:

$$I = ABC^2$$

$$\rightarrow \underline{A} = \underline{BC^2}, \underline{B} = \underline{AC^2}, \underline{C} = \underline{AB}, \underline{AB^2} = \underline{BC} = \underline{AC}.$$

(6)

Analysis of designs with resolution III (contd)

- In addition to estimating the six degrees of freedom in the main effects A , B and C , there are two degrees of freedom left for estimating the three aliased effects AB^2 , BC and AC , which, as discussed before, are difficult to interpret.
- Instead, consider using the remaining two degrees of freedom to estimate any pair of the $l \times l$, $l \times q$, $q \times l$ or $q \times q$ effects between A , B and C .
- Suppose that the two interaction effects taken are $(AB)_{II}$ and $(AB)_{Iq}$. Then the eight degrees of freedom can be represented by the model matrix given in Table 7.

df. 2 2 2 2 1 1 1 1 1 1 1 2 2

$A = BC^2$
 $B = AC^2$
 $C = AB$
 $AB^2 = BC = AC$

$A \times B$

Table 7: A System of Contrasts for the 3^{3-1} Design

Run	A_I	A_q	B_I	B_q	C_I	C_q	$(AB)_{II}$	$(AB)_{Iq}$
1	-1	1	-1	1	-1	1	-1	-1
2	-1	1	0	-2	0	-2	0	2
3	-1	1	1	1	1	1	1	-1
4	0	-2	-1	1	0	-2	0	0
5	0	-2	0	-2	1	1	0	0
6	0	-2	1	1	-1	1	0	0
7	1	1	-1	1	1	1	-1	1
8	1	1	1	0	-2	-1	0	-2
9	1	1	1	1	0	-2	1	1

$(AB)_{II}, (AB)_{Iq}, (AB)_{II}, (AB)_{Iq}$

$A \times B, (AB)_{II}, (AB)_{Iq}, (AB)_{II}, (AB)_{Iq}$

identifiable model

Exercise

not span AB^2 space $(AB^2)_I, (AB^2)_q$

Analysis of designs with resolution III (contd)

- Because any component of $A \times B$ is orthogonal to A and to B , there are only four non-orthogonal pairs of columns whose correlations are:

Suppose $y \sim \text{all MB} + \text{all 2fi} + \epsilon$.

$A_I, A_q, B_I, B_q, C_I, C_q$
 $(AB)_{II}, (AB)_{Iq}, \dots$
 $(AC)_{II}, (AC)_{Iq}, \dots$
 $(BC)_{II}, (BC)_{Iq}, \dots$

$$\text{Corr}((AB)_{II}, C_I) = -\sqrt{\frac{3}{8}}$$

$$\text{Corr}((AB)_{II}, C_q) = -\frac{1}{\sqrt{8}}$$

$$\text{Corr}((AB)_{Iq}, C_I) = \frac{1}{\sqrt{8}}$$

$$\text{Corr}((AB)_{Iq}, C_q) = -\sqrt{\frac{3}{8}}$$

of effects = $1 + 6 + 12 = 19 \equiv 3$

of d.f. (9 runs) = $9 \equiv 2$

$\Rightarrow p > n$

maximum estimable model (use all d.f.)

- Obviously, $(AB)_{II}$ and $(AB)_{Iq}$ can be estimated in addition to the three main effects.

① $A_I - C_q, (AB)_{II}, (AB)_{Iq}$

② $A_I - C_q, (AC)_{II}, (AC)_{Iq}$

③ $A_I - B_q, (AB)_{II}, (AB)_{Iq}$

④ $A_I - B_q, (AC)_{II}, (AC)_{Iq}$

⑤ $A_I - C_q, (AB)_{II}, (AB)_{Iq}$

⑥ $A_I - C_q, (AC)_{II}, (AC)_{Iq}$

⑦ $A_I - B_q, (AB)_{II}, (AB)_{Iq}$

⑧ $A_I - B_q, (AC)_{II}, (AC)_{Iq}$

Because the last four columns are not mutually orthogonal, they cannot be estimated with full efficiency.

The estimability of $(AB)_{II}$ and $(AB)_{Iq}$ demonstrates an advantage of the linear-quadratic system over the orthogonal components system. For the same design, the AB interaction component cannot be estimated because it is aliased with the main effect C .

Q: can we also decompose the orthogonal component (2-dim) into Analysis Strategy for Qualitative Factors ^{meaningful 1-dim effect for?}

Ans: dummy variables.

- For a qualitative factor like factor D (lot number) in the seat-belt experiment, the linear contrast $(-1, 0, +1)$ may make sense because it represents the comparison between levels 0 and 2.

← Helmert coding.

- On the other hand, the quadratic contrast $(+1, -2, +1)$, which compares level 1 with the average of levels 0 and 2, makes sense only if such a comparison is of practical interest. For example, if levels 0 and 2 represent two internal suppliers, then the "quadratic" contrast measures the difference between internal and external suppliers.

average of all μ with $D=0$ $\leftarrow E(Y)$

$$\begin{array}{l} \mu_0 \leftarrow 0 \quad -1 \quad 1 \\ \mu_1 \leftarrow 1 \quad 0 \quad -2 \\ \mu_2 \leftarrow 2 \quad 1 \quad 1 \end{array}$$

$$\begin{bmatrix} \mu_0 \\ \mu_1 \\ \mu_2 \end{bmatrix} = \begin{bmatrix} 1 & -1 & 1 \\ 1 & 0 & -2 \\ 1 & 1 & 1 \end{bmatrix} \begin{bmatrix} \beta_0 \\ \beta_1 \\ \beta_2 \end{bmatrix} \Rightarrow \beta = \begin{bmatrix} \beta_0 \\ \beta_1 \\ \beta_2 \end{bmatrix}$$

$$\beta_0 = \frac{1}{3} \quad \beta_1 = -\frac{1}{2} \quad \beta_2 = \frac{1}{6}$$

$$\beta_2 = \frac{1}{6} \left(\frac{\mu_2 + \mu_0 - 2\mu_1}{2} \right)$$

$$\begin{bmatrix} 0 & -1 & 1 \\ 1 & 0 & -2 \\ 2 & 1 & 1 \\ \vdots & \vdots & \vdots \\ R & 0 & 1 \end{bmatrix} \begin{bmatrix} \mu_0 \\ \mu_1 \\ \mu_2 \\ \vdots \\ R \end{bmatrix}$$

Analysis Strategy for Qualitative Factors (contd)

- When the quadratic contrast makes no sense, two out of the following three contrasts can be chosen to represent the two degrees of freedom for the main effect of a qualitative factor:

Sum coding

$$\begin{bmatrix} \mu_0 \\ \mu_1 \\ \mu_2 \end{bmatrix} = \begin{bmatrix} 1 & -1 & -1 \\ 1 & 1 & 0 \\ 1 & 0 & 1 \end{bmatrix} \begin{bmatrix} \beta_0 \\ \beta_1 \\ \beta_2 \end{bmatrix}$$

$$D_{01} = \begin{cases} -1 & 0 \\ 1 & \text{for level 1 of factor } D, \\ 0 & 2 \end{cases}$$

$$\begin{bmatrix} D & D_{01} & D_{02} \\ 0 & -1 & -1 \\ 1 & 1 & 0 \\ 2 & 0 & 1 \end{bmatrix}$$

$$\Rightarrow \beta = \begin{bmatrix} \beta_0 \\ \beta_1 \\ \beta_2 \end{bmatrix} = \begin{bmatrix} \frac{1}{3} & \frac{1}{3} & \frac{1}{3} \\ -\frac{1}{3} & \frac{2}{3} & \frac{1}{3} \\ -\frac{1}{6} & \frac{1}{3} & \frac{2}{3} \end{bmatrix} \begin{bmatrix} \mu_0 \\ \mu_1 \\ \mu_2 \end{bmatrix}$$

$$\beta_0 = (\mu_0 + \mu_1 + \mu_2) / 3 \equiv \bar{\mu}$$

$$\beta_1 = -\frac{1}{3}\mu_0 + \frac{2}{3}\mu_1 + \frac{1}{3}\mu_2$$

$$= \mu_1 - \left(\frac{\mu_0 + \mu_1 + \mu_2}{3} \right) = \mu_1 - \bar{\mu}$$

$$\beta_2 = \mu_2 - \bar{\mu}$$

C.f. the (*) in LNp. 1-41.

$$D_{02} = \begin{cases} -1 & 0 \\ 0 & \text{for level 1 of factor } D, \\ 1 & 2 \end{cases}$$

$$\begin{bmatrix} D & D_{01} & D_{02} & \dots & D_{0k} \\ 0 & -1 & -1 & \dots & -1 \\ 1 & 1 & 0 & \dots & 0 \\ 2 & 0 & 1 & \dots & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ R & 0 & 0 & \dots & 1 \end{bmatrix}$$

$$D_{12} = \begin{cases} 0 & 0 \\ -1 & \text{for level 1 of factor } D, \\ 1 & 2 \end{cases}$$

Analysis Strategy for Qualitative Factors (contd)

- Note: can only put two out of (D_{01}, D_{02}, D_{12}) into the model.
 Mathematically, they are represented by the standardized vectors:

$$D_{01} = \frac{1}{\sqrt{2}}(-1, 1, 0), D_{02} = \frac{1}{\sqrt{2}}(-1, 0, 1), D_{12} = \frac{1}{\sqrt{2}}(0, -1, 1).$$

- These contrasts are not orthogonal to each other and have pairwise correlations of $1/2$ or $-1/2$. $\rightarrow X^{-1} \neq X^T$
 why its interpretation different from the Helmert coding (β_2 in sum coding, β_1 in Helmert coding)

- On the other hand, each of them is readily interpretable as a comparison between two of the three levels.

- The two contrasts should be chosen to be of interest to the investigator. For example, if level 0 is the main supplier and levels 1 and 2 are minor suppliers, then D_{01} and D_{02} should be used.

D	D_{01}	D_{02}
0	0	0
1	1	0
2	0	1

$$\beta_0 = \mu_0, \beta_1 = \mu_1 - \mu_0, \beta_2 = \mu_2 - \mu_0$$

reference level.

treatment coding

reference

Qualitative and Quantitative Factors

- The interaction between a quantitative factor and a qualitative factor, say $A \times D$, can be decomposed into four effects \leftarrow 1-dim

- As in (5), we define the four interaction effects as follows:

A	D	A_1	A_2	D_{01}	D_{02}	a	b	c	d
μ_{00}	0	1	1	0	0	1	1	1	1
μ_{01}	0	1	1	0	0	1	1	1	1
μ_{02}	0	1	1	0	0	1	1	1	1
μ_{10}	1	1	1	1	0	1	1	1	1
μ_{11}	1	1	1	1	0	1	1	1	1
μ_{12}	1	1	1	1	0	1	1	1	1
μ_{20}	2	1	1	0	1	1	1	1	1
μ_{21}	2	1	1	0	1	1	1	1	1
μ_{22}	2	1	1	0	1	1	1	1	1

$$a(AD)_{l,01}(i, j) = A_l(i)D_{01}(j),$$

$$b(AD)_{l,02}(i, j) = A_l(i)D_{02}(j),$$

$$c(AD)_{q,01}(i, j) = A_q(i)D_{01}(j),$$

$$d(AD)_{q,02}(i, j) = A_q(i)D_{02}(j).$$

$$\beta = \begin{bmatrix} \beta_0 \\ \beta_1 \\ \beta_2 \\ \beta_3 \\ \beta_4 \\ \beta_5 \\ \beta_6 \\ \beta_7 \\ \beta_8 \\ \beta_9 \end{bmatrix} = \begin{bmatrix} 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \end{bmatrix} \sim \mu$$

$$\begin{aligned} a &\propto \begin{bmatrix} 1 & -2 & 1 & 0 & 0 & 0 & -1 & 2 & -1 \end{bmatrix} \\ b &\propto \begin{bmatrix} 1 & 1 & -2 & 0 & 0 & 0 & 1 & 1 & -2 \end{bmatrix} \\ c &\propto \begin{bmatrix} -1 & 2 & 1 & 0 & 0 & 0 & -1 & 2 & 1 \end{bmatrix} \\ d &\propto \begin{bmatrix} -1 & -1 & 2 & 2 & 2 & -4 & -1 & 1 & 2 \end{bmatrix} \end{aligned}$$

$D=1 \leftrightarrow$ average $A=0$

$$\mu_{01} = \frac{\mu_{00} + \mu_{01} + \mu_{02}}{3}$$

$D=1 \leftrightarrow$ average $A=2$

$$\mu_{21} = \frac{\mu_{20} + \mu_{21} + \mu_{22}}{3}$$

difference

choose coding
→ decompose into
1-dim spaces

Variable Selection Strategy

→ want to solve [non-orthogonality] problem.
 $p > n$

Since many of these contrasts are not mutually orthogonal, a general purpose analysis strategy cannot be based on the orthogonality assumption. Therefore, the following variable selection strategy is recommended.

Q: how many analyses mentioned in DOE class are based on the assumption?

- (i) For a quantitative factor, say A , use A_l and A_q for the A main effect.
- (ii) For a qualitative factor, say D , use D_l and D_q if D_q is interpretable; otherwise, select two contrasts from D_{01}, D_{02} , and D_{12} for the D main effect.
- (iii) For a pair of factors, say X and Y , use the products of the two contrasts of X and the two contrasts of Y (chosen in (i) or (ii)) as defined in (5) or (8) to represent the four degrees of freedom in the interaction $X \times Y$.
- (iv) Using the contrasts defined in (i)-(iii) for all the factors and their two-factor interactions as candidate variables, perform a stepwise regression or subset selection procedure to identify a suitable model. To avoid incompatible models, use the effect heredity principle to rule out interactions whose parent factors are both not significant.
- (v) If all the factors are quantitative, use the original scale, say x_A to represent the linear effect of A , the quadratic effect and x_A^2 the quadratic effect and $x_A^i x_B^j$ the interaction between x_A^i and x_B^j . This works particularly well if some factors have unevenly spaced levels.

model selection
→ identify important effects

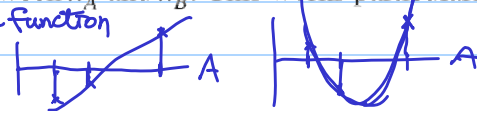
a difference between them later need to estimate δ .

AIC, BIC, PRESS, ...

2nd-order polynomial

1st-order polynomial

base function



Analysis of Seat-Belt Experiment

- Returning to the seat-belt experiment, although the original design has resolution IV, its capacity for estimating two-factor interactions is much better than what the definition of resolution IV would suggest.

total 27 runs.

- After estimating the four main effects, there are still 18 degrees of freedom available for estimating some components of the two-factor interactions.
- From (2), A, B, C and D are estimable and only one of the two components in each of the six interactions $A \times B, A \times C, A \times D, B \times C, B \times D$ and $C \times D$ is estimable.
all $ME + 2\delta$: $1 + 4 \times 2 + 6 \times 4 = 33$
 $1 + 3 \times 2 + 3 + 3 \times 4 + 3 \times 6 = 40$
- Because of the difficulty of providing a physical interpretation of an interaction component, a simple and efficient modeling strategy that does not throw away the information in the interactions is to consider the contrasts $(A_l, A_q), (B_l, B_q), (C_l, C_q)$ and (D_{01}, D_{02}, D_{12}) for the main effects and the 30 products between these four groups of contrasts for the interactions.

Analysis of Seat-Belt Experiment (contd)

- Using these 39 contrasts as the candidate variables, the variable selection procedure was applied to the data.
- Performing a stepwise regression on the strength data (response y_1), the following model with an R^2 of 0.811 was identified:

$$\begin{aligned}\hat{y}_1 = & 6223.0741 + 1116.2859A_l - 190.2437A_q + 178.6885B_l \\ & - 589.5437C_l + 294.2883(AB)_{ql} + 627.9444(AC)_{ll} \\ & - 191.2855D_{01} - 468.4190D_{12} - 486.4444(CD)_{l,12}\end{aligned}\quad (9)$$

- Note that this model obeys effect heredity. The A , B , C and D main effects and $A \times B$, $A \times C$ and $C \times D$ interactions are significant. In contrast, the simple analysis from the previous section identified the A , C and D main effects and the $AC(=BD^2)$ and $AB(=CD^2)$ interaction components as significant.

→ LN p. 1-26 ←

Analysis of Seat-Belt Experiment (contd)

- Performing a stepwise regression on the flash data (response y_2), the following model with an R^2 of 0.857 was identified:

$$\begin{aligned}\hat{y}_2 = & 13.6657 + 1.2408A_l + 0.1857B_l \\ & - 0.8551C_l + 0.2043C_q - 0.9406(AC)_{ll} \\ & - 0.3775(AC)_{ql} - 0.3765(BC)_{qq} - 0.2978(CD)_{l,12}\end{aligned}\quad (10)$$

- Again, the identified model obeys effect heredity. The A , B , and C main effects and $A \times C$, $B \times C$ and $C \times D$ interactions are significant. In contrast, the simple analysis from the previous section identified the A and C main effects and the $AC(=BD^2)$, AC^2 and BC^2 interaction components as significant.

Suggestion: should try to identify more "well-fitted" submodels..