

model:  $y \sim A + B + C + D + (AB + CD) + AB^2 + \dots + \varepsilon \quad \dots \quad (*)$

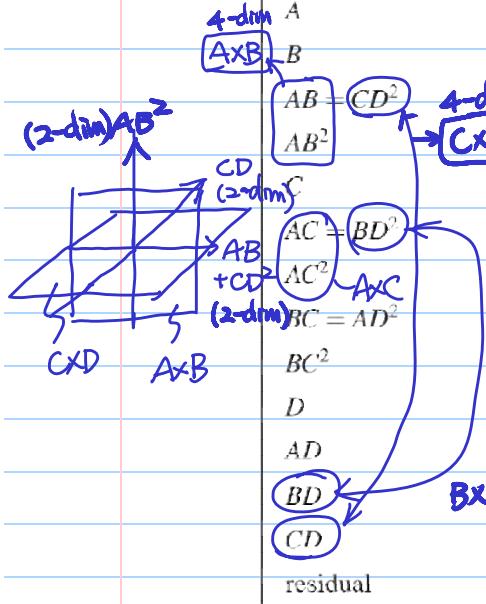
assume

3rd or higher order interactions negligible

constant variance

## ANOVA Table for Strength Location

| Source               | Degrees of Freedom | Sum of Squares | Mean Squares | F     | p-value |
|----------------------|--------------------|----------------|--------------|-------|---------|
| A                    | 2                  | 34621746       | 17310873     | 85.58 | 0.000   |
| B                    | 2                  | 938539         | 469270       | 2.32  | 0.108   |
| AB = CD <sup>2</sup> | 2                  | ★ 2727451      | 1363725      | 6.74  | 0.002   |
| AB <sup>2</sup>      | 2                  | 570795         | 285397       | 1.41  | 0.253   |
| CD                   | 2                  | 9549481        | 4774741      | 23.61 | 0.000   |
| AC = BD <sup>2</sup> | 2                  | ★ 2985591      | 1492796      | 7.38  | 0.001   |
| AC <sup>2</sup>      | 2                  | 886587         | 443294       | 2.19  | 0.122   |
| BC = AD <sup>2</sup> | 2                  | 427214         | 213607       | 1.06  | 0.355   |
| BC <sup>2</sup>      | 2                  | 21134          | 10567        | 0.05  | 0.949   |
| D                    | 2                  | 4492927        | 2246464      | 11.11 | 0.000   |
| AD                   | 2                  | 263016         | 131508       | 0.65  | 0.526   |
| BD                   | 2                  | 205537         | 102768       | 0.51  | 0.605   |
| CD                   | 2                  | 245439         | 122720       | 0.61  | 0.549   |
| residual             | 54                 | 10922599       | 202270       |       |         |



Note: cannot write the ANOVA into multi-way layout.

## Analysis of Strength Location, Seat-Belt Experiment

- In equation (2), the 26 degrees of freedom in the experiment were grouped into 13 sets of effects. The corresponding ANOVA table gives the SS values for these 13 effects. *alias set* *project y onto each 2-dim space ( $\because$  orthogonality)*
- Based on the p-values in the ANOVA Table, clearly the factor A, C and D main effects are significant.
- Also two aliased sets of effects are significant,  $AB = CD^2$  and  $AC = BD^2$ .
- These findings are consistent with those based on the main effects plot and interaction plots. In particular, the significance of  $AB$  and  $CD^2$  is supported by the  $A \times B$  and  $C \times D$  plots and the significance of  $AC$  and  $BD^2$  by the  $A \times C$  and  $B \times D$  plots.

Same information appeared in different plots

$AB = CD^2$  not significant  
 $AB$  sig.  
 $CD$  not sig.

model:  $\bar{Y}_x = \mu_x + \epsilon_x$ ,  $\text{Var}(\epsilon_x) = \sigma_x^2$  not assumed constant.

## Analysis of Strength Dispersion (i.e., $\ln s^2$ ) Data

$\bar{Y}_x \sim A + B + C + D + AB + AB^2 + \dots + \epsilon$  analysis for  $\mu_x$  under the model (\*)  
in LN p. 1-26 should have similar conclusion  
The corresponding strength main effects plot and interaction plots are displayed  
in Figures 3 and 4.

$\ln(s_x^2) \sim A + B + C + D + AB + AB^2 + \dots + \epsilon'$  assume constant variance  
may use  $A_1, A_2, B_1, B_2, \dots, (AB)_{12}, \dots$   
(later lecture)

- ①  $\bar{Y}_x$  data has replicates
- ②  $\bar{Y}_x, \ln(s_x^2)$  data have no replicates

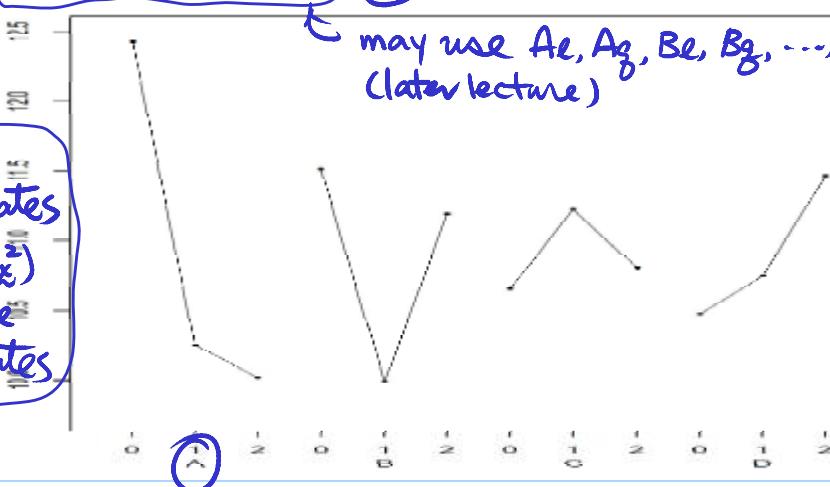


Figure 3: Main Effects Plot of Strength Dispersion, Seat-Belt Experiment

## Interaction Plots of Strength Dispersion

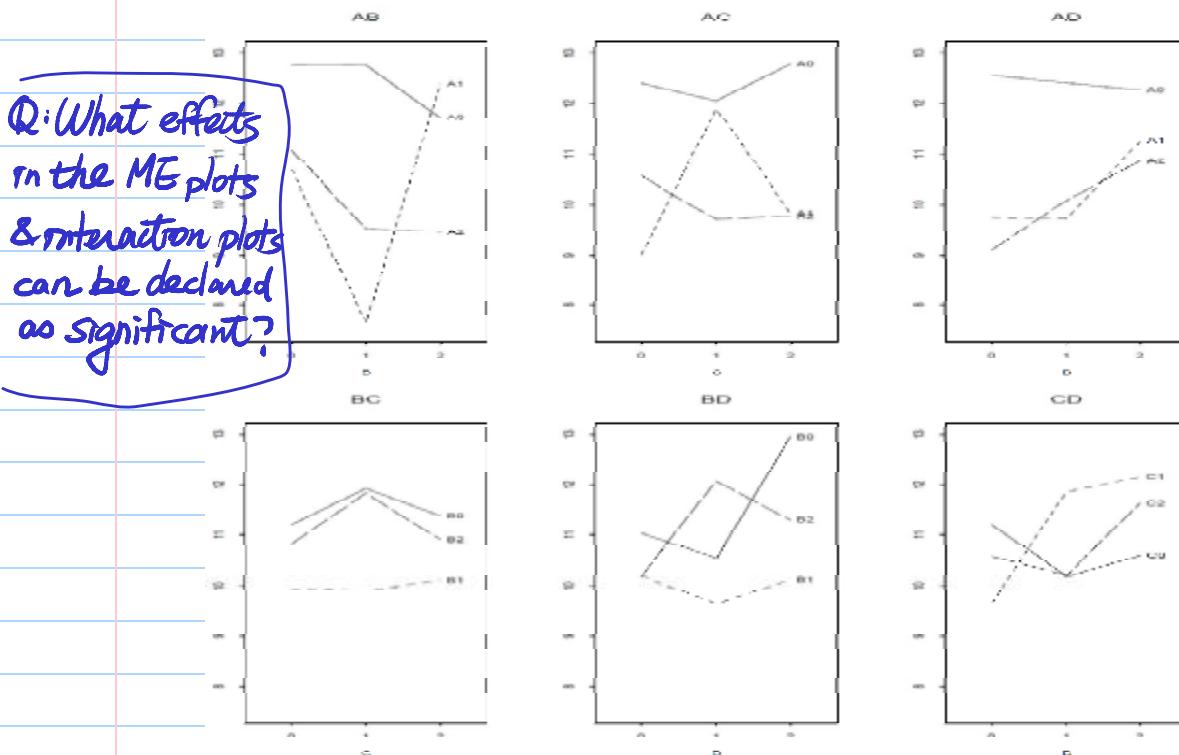


Figure 4: Interaction Plots of Strength Dispersion, Seat-Belt Experiment

Recall:  $Z = X\beta + \epsilon$   $\leftarrow$  constant variance  
 $\text{cov}(\hat{\beta}) = (X^T X)^{-1} \sigma^2$  **Half-Normal Plots**

if  $(X^T X)^{-1} \propto I \Rightarrow \hat{\beta}_i$ 's are indep. Normal with constant variance.

- Since there is no replication for the dispersion analysis, ANOVA cannot be used to test effect significance.

- Instead, a half-normal plot can be drawn as follows. The 26 df's can be divided into 13 groups, each having two df's. These 13 groups correspond to the 13 rows in the ANOVA table of page 26.  $\leftarrow$  mutually orthogonal & each 2-dim space.

- The two degrees of freedom in each group can be decomposed further into a linear effect and a quadratic effect with the contrast vectors  $\begin{pmatrix} 1 \\ 0 \end{pmatrix}$  and  $\begin{pmatrix} 1 \\ -2 \\ 1 \end{pmatrix}$ , respectively, where the values in the vectors are associated with the  $\ln s^2$  values at the levels (0, 1, 2) for the group. **Helmert coding**

**Why?**

- Because the linear and quadratic effects are standardized and orthogonal to each other, these 26 effect estimates can be plotted on the half-normal probability scale as in Figure 5.

$$Z \sim A + B + C + D + AB + AB^2 + \dots + \epsilon$$

$$\begin{matrix} \text{A} & \text{A}_g \\ \text{B} & \text{B}_g \\ \text{AB} & \text{AB}_g \\ \text{AB}^2 & \end{matrix}$$

|                 | 0 | 1 | 2  | 3 |
|-----------------|---|---|----|---|
| 0               | 0 | 1 | 1  | 1 |
| 1               | 1 | 0 | -2 | 1 |
| AB              | 2 | 1 | 1  | 1 |
| AB <sup>2</sup> | 1 | 1 | 1  | 1 |

**orthogonal**

## Half-Normal Plot

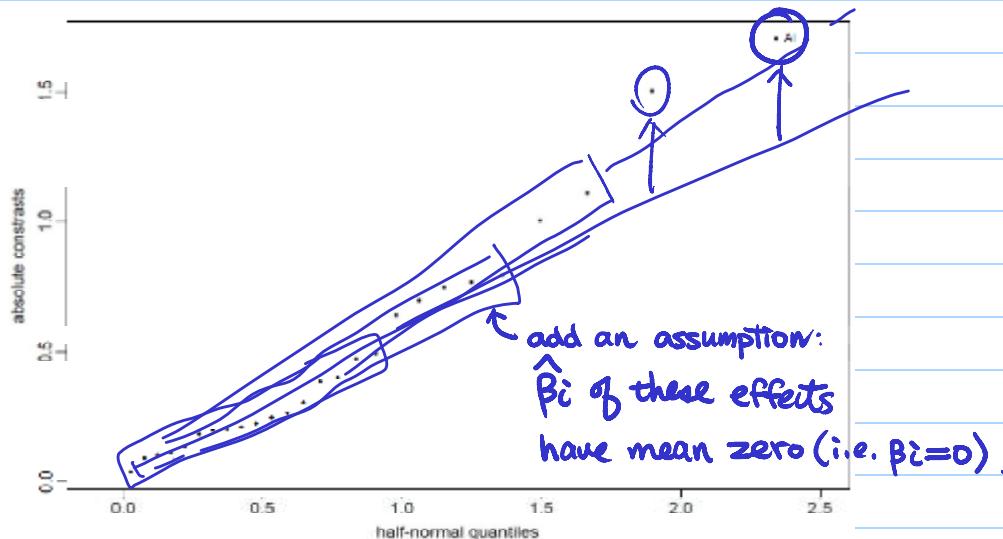


Figure 5: Half-Normal Plot of Strength Dispersion Effects, Seat-Belt Experiment

Informal analysis of the plot suggests that the factor A linear effect may be significant. This can be confirmed by using Lenth's method. The  $t_{PSE}$  value for the A linear effect is 3.99, which has a p value of 0.003(IER) and 0.050 (EER).

## Analysis Summary

- A similar analysis can be performed to identify the flash location and dispersion effects. See Section 6.5 of WH book.
- We can determine the optimal factor settings that maximize the *strength location* by examining the main effects plot and interaction plots in Figures 1 and 2 that correspond to the significant effects identified in the ANOVA table.  
→ *alternative: use final fitted model.*
- We can similarly determine the optimal factor settings that minimize the *strength dispersion*, the *flash location* and *flash dispersion*, respectively.
- The most obvious findings: level 2 of factor A be chosen to maximize *strength* while level 0 of factor A be chosen to minimize *flash*.  
→ *most significant factor for strength & mean*
- There is an obvious conflict in meeting the two objectives. Trade-off strategies for handling multiple characteristics and conflicting objectives need to be considered (See Section 6.7 of WH).

▼ **Reading:** textbook, 6.5

## An Alternative Analysis Method : Linear-Quadratic System

In the seat-belt experiment, the factors  $A$ ,  $B$  and  $C$  are quantitative. The two degrees of freedom in a quantitative factor, say  $A$ , can be decomposed into the linear and quadratic components.

Letting  $y_0$ ,  $y_1$  and  $y_2$  represent the observations at level 0, 1 and 2, then the linear effect is defined as

parametric definition of the effect  $\beta_{Ae} = \mu_2 - \mu_0$

and the quadratic effect as depend on the design

$$\begin{aligned} B_{A_2} &\equiv (M_2 + M_0) - 2M_1 \\ \widehat{B}_{A_2} &\equiv (y_2 + y_0) - 2y_1, \end{aligned}$$

which can be re-expressed as the difference between two consecutive linear effects  $(y_2 - y_1) - (y_1 - y_0) \rightarrow (M_2 - M_1) - (M_1 - M_0)$

increasing/decreasing rate change.

$$\tilde{x} \rightarrow E(\tilde{y}_{\tilde{x}}) = \mu_{\tilde{x}}$$

$$M \equiv \left[ \begin{matrix} M_x \\ M_z \end{matrix} \right] = E \left[ \begin{matrix} \dot{x}_x \\ \dot{x}_z \end{matrix} \right] \equiv \underbrace{\left[ \begin{matrix} x_F \\ z_F \end{matrix} \right]}_{\beta} \beta$$

$$\hat{x} = x_F^T u$$

$$\Rightarrow \underline{B = x \in M}$$

No : average of  $u_x$  .

een two consecutive lines.

$$M_2 = \begin{pmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

rate change.

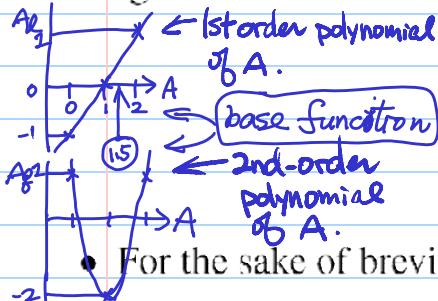
$$Y = X\beta + \epsilon$$

$$\hat{\beta} = (X^T X)^{-1} X^T Y$$

$$\text{of } (X^T X) \alpha \text{ I} \Rightarrow \hat{\beta} \alpha X^T Y$$

# Linear and Quadratic Effects

Mathematically, the linear and quadratic effects are represented by two mutually orthogonal vectors:



- For the sake of brevity, they are also referred to as the  $l$  and  $q$  effects.
- The scaling constants  $\sqrt{2}$  and  $\sqrt{6}$  yield vectors with unit length. e.g. in full factorial
- The linear (or quadratic) effect is obtained by taking the inner product between  $A_l$  (or  $A_q$ ) and the vector  $\mathbf{y} = (y_0, y_1, y_2)$ . For factor  $B$ ,  $B_l$  and  $B_q$  are similarly defined.

## Linear and Quadratic Effects (contd.)

$$(AB)_{11}, (AB)_{12}, (AB)_{21}, (AB)_{22}$$

- Then the four degrees of freedom in the  $A \times B$  interaction can be decomposed into four mutually orthogonal terms:

$(AB)_{il}, (AB)_{lq}, (AB)_{ql}, (AB)_{qq}$ , which are defined as follows: for  $i, j = 0, 1, 2$ ,

$$\begin{aligned}
 &= A_l(i)B_l(j), \\
 &= A_l(i)B_q(j), \\
 &= A_q(i)B_l(j), \\
 &= A_q(i)B_q(j).
 \end{aligned}$$

:order=2  
:order=3  
:order=3  
:order=4

idea behind the coding:  
polynomial approximation

(model matrix)  
orthogonal in  
full factorial, but  
may not in  
fractional factorial

They are called the **linear-by-linear**, **linear-by-quadratic**, **quadratic-by-linear** and **quadratic-by-quadratic** interaction effects. They are also referred to as the  $l \times l$ ,  $l \times q$ ,  $q \times l$  and  $q \times q$  effects.

- It is easy to show that they are orthogonal to each other.

$\{AB, AB^2\} \subset \{(AB)_{11}, (AB)_{12}, (AB)_{21}, (AB)_{22}\}$  span the same space

$(AB)_{11}$

~~1/2 A~~  $\neq$  AB

$$(AB)_{\ell} \quad (AB^2)$$

rdm

## $\hat{\beta} = (X^T X)^{-1} X^T Y$ Linear and Quadratic Effects (contd)

$$(X^T X) \propto I \Rightarrow \hat{\beta} \propto X^T Y$$

Using the nine level combinations of factors  $A$  and  $B$ ,  $y_{00}, \dots, y_{22}$  given in

Table 5, the contrasts  $(AB)_{ll}$ ,  $(AB)_{lq}$ ,  $(AB)_{ql}$ ,  $(AB)_{qq}$  can be expressed as follows:

$$(AB)_{ll}: \frac{1}{2} \{ (y_{22} - y_{20}) - (y_{02} - y_{00}) \},$$

$$(AB)_{lq}: \frac{1}{2\sqrt{3}} \{ (y_{22} + y_{20} - 2y_{21}) - (y_{02} + y_{00} - 2y_{01}) \},$$

$$(AB)_{ql}: \frac{1}{2\sqrt{3}} \{ (y_{22} + y_{02} - 2y_{12}) - (y_{20} + y_{00} - 2y_{10}) \},$$

$$(AB)_{qq}: \frac{1}{6} \{ (y_{22} + y_{20} - 2y_{21}) - 2(y_{12} + y_{10} - 2y_{11}) + (y_{02} + y_{00} - 2y_{01}) \}.$$

- An  $(AB)_{ll}$  interaction effect measures the difference between the conditional linear  $B$  effects at levels 0 and 2 of factor  $A$ .

- A significant  $(AB)_{ql}$  interaction effect means that there is curvature in the conditional linear  $B$  effect over the three levels of factor  $A$ .
- The other interaction effects  $(AB)_{lq}$  and  $(AB)_{qq}$  can be similarly interpreted.
  - can be similarly extended to higher-order interactions.

