

model:  $y \sim A + B + C + AB + AB^2 + AC + AC^2 + \dots + E$  p. 1-14  
 for  $\times$  ANOVA : Simplified Seat-Belt Experiment

o: multi-way layout

x: orthogonal component.

Source	Degrees of Freedom	Sum of Squares	Mean Squares	F	p-value
A	2	34621746	17310873	85.58	0.000
B	2	938539	469270	2.32	0.108
C	2	9549481	4774741	23.61	0.000
$A \times B$	4	3298246	824561	4.08	0.006
$AB$	2	2727451	1363725	6.74	0.002
$AB^2$	2	570795	285397	1.41	0.253
$A \times C$	4	3872179	968045	4.79	0.002
$AC$	2	2985591	1492796	7.38	0.001
$AC^2$	2	886587	443294	2.19	0.122
$B \times C$	4	448348	112087	0.55	0.697
$BC$	2	427214	213607	1.06	0.355
$BC^2$	2	21134	10567	0.05	0.949
$A \times B \times C$	8	5206919	650865	3.22	0.005
$ABC$	2	4492927	2246464	11.11	0.000
$ABC^2$	2	263016	131508	0.65	0.526
$AB^2C$	2	205537	102768	0.51	0.605
$AB^2C^2$	2	215439	122720	0.61	0.549
residual	54	10922599	202270		
total	80	68858056			

can be further decomposed

Q:

Why  $\oplus$  hold?  
 ① sequential ANOVA  
 ② orthogonality

Q: why not so significant even though  $SS_{AxB} > SS_{AB}$  ?

For a  $3^k$  design, # of words =  $3^k$   
 # of OC's =  $3^k - 1/2$  two words form same OC.  
 In  $3^k$ , these OC's are mutually (design matrix) orthogonal.

## Analysis of Simplified Seat-Belt Experiment (contd)



- The significant main effects are  $A$  and  $C$ .
- Among the interactions,  $A \times B$ ,  $A \times C$  and  $A \times B \times C$  are significant.

for  $\times$  ANOVA multi-way layout o

- We have difficulty in interpretations when only one component of the interaction terms become significant. What is meant by " $A \times B$  is significant"?

Q: should we give such conclusion?

meaning? (check Wp. 1-11)

why?  
 space spanned by  $AB, AB^2$ .

- Is  $A \times B$  significant because of the significance of  $AB$  alone?

– For the original Seat-Belt Experiment, we have  $AB = CD^2$ .

- Similarly,  $AC$  is significant, but not  $AC^2$ . How to interpret the significance of  $A \times C$ ?

later lecture, it's coded in a more meaningful way than orthogonal component.

- This difficulty in interpreting the significant interaction effects can be avoided by using Linear-Quadratic Systems.

✓ Reading: textbook, 6.3

## Why three-level fractional factorial ?

- Run size economy : it is not economical to use a  $3^4$  design with 81 runs unless the experiment is not costly.
- If a  $3^4$  design is used for the experiment, its 81 degrees of freedom would be allocated as follows:

Main Effects	Interactions		
	2-Factor	3-Factor	4-Factor
#	8	24	16
	$((\frac{1}{2})2^4/2) \times 2$	$((\frac{1}{3})2^3/2) \times 2$	

- Using effect hierarchy principle, one would argue that 3fi's and 4fi's are not likely to be important. Out of a total of 80 df, 48 correspond to such effects !
  - higher-order interaction usually
  - ① difficult to interpret
  - ② insignificant.

## Defining a $3^{4-1}$ Experiment

- Returning to the original seat-belt experiment, it employs a one-third fraction of the  $3^4$  design. This is denoted as a  $3^{4-1}$  design.
- The design is constructed by choosing the column for factor  $D$  (lot #) to be equal to Column A + Column B + Column C (mod 3).
- This relationship can be represented by the notation

$$\begin{array}{c} A \ B \ C \\ \text{full } 3^3 \\ \boxed{\text{full } 3^3} \end{array} \quad D = \text{word of } A, B, C \quad \boxed{D = ABC}$$

$$D = ABC$$

A	B	C	D	ABCD
full			full	full
3 <sup>4</sup>			3 <sup>4</sup>	3 <sup>4</sup>

- If  $x_1, \dots, x_4$  are used to represent these four columns, then

$$x_4 = x_1 + x_2 + x_3 \pmod{3}, \text{ or equivalently} \\ 0 = 3x_4 = +2x_4 + 2x_4 + x_1 + x_2 + x_3 + 2x_4 = 0 \pmod{3}, \quad (1)$$

which can be represented by

identity element  
"0" in "+"

$$I = ABCD^2$$

defining relation: cut a design into  $Y_3$ , the other  $\frac{2}{3} \{x_1 + x_2 + x_3 + 2x_4 = 1 \pmod{3}\}$  : = 2 (1)

## Aliasing Patterns of the Seat-Belt Experiment

- The aliasing patterns can be deduced from the defining relation. For example, by adding  $2x_1$  to both sides of (1), we have

$$2x_1 = 3x_1 \quad \text{①} \quad x_2 + x_3 + 2x_4 = x_2 + x_3 + 2x_4 \pmod{3},$$

- This means that  $A$  and  $BCD^2$  are aliased. (Why?)
- By following the same derivation, it is easy to show that the following effects are aliased:

orthogonal components are aliased, not interaction

independent defining relations cause 3 POC's to be aliased together.

Why?

①  $\frac{1}{3}$  of runs in original design matrix

② count d.f.  $27 - 1/2 = 13$   
alias sets  $3^4 - 1/2 = 40$   
 $40 - 1/13 = 3$

①  $A$  &  $BCD^2$  span same 2-dm space

②  $A$  &  $BCD^2$  separate all observations into same 3 groups

$$I = ABCD^2$$

$$\begin{aligned} A &\neq A^2 B C D^2 \rightarrow A B C D \\ A^2 &\neq A B C D^2 \rightarrow B C D^2 \end{aligned}$$

$$I = ABCD^2 (= A^2 B^2 C^2 D)$$

$$A = A^2 B C D^2 = A^2 B^2 C^2 D \quad (2)$$

$$\downarrow \quad \downarrow$$

A	$ABC^2$	$AB^2 C^2 D$
B	$ACB^2$	$AB^2 C D^2$
C	$A B C^2$	$A B C^2 D^2$
D	$A B C$	$A B C D$
$AB$	$CD^2$	$A B C^2 D$
$AB^2$	$AC^2 D$	$BC^2 D$
$AC$	$BD^2$	$AB^2 C D$
$AC^2$	$AB^2 D$	$BC^2 D^2$
$AD$	$AB^2 C^2$	$BCD$
$AD^2$	$BC$	$AB^2 C^2 D^2$
$BC^2$	$AB^2 D^2$	$AC^2 B^2$
$BD$	$AB^2 C$	$ACD$
$CD$	$ABC^2$	$ABD$

## Clear and Strongly Clear Effects

Note: it can be defined on  $AB, AB^2, \dots$  or  $A \times B, A \times C, \dots$

- If three-factor interactions are assumed negligible, from the aliasing relations in (2),  $A, B, C, D, AB^2, AC^2, AD, BC^2, BD$  and  $CD$  can be estimated.
- for orthogonal components
- These main effects or components of two-factor interactions are called **clear** because they are not aliased with any other main effects or two-factor interaction components.
- for interaction.
  - A two-factor interaction, say  $A \times B$ , is called **clear** if both of its components,  $AB$  and  $AB^2$ , are clear.
  - Note that each of the six two-factor interactions has only one component that is clear; the other component is aliased with one component of another two-factor interaction. For example, for  $A \times B$ ,  $AB^2$  is clear but  $AB$  is aliased with  $CD^2$ .
  - A main effect or two-factor interaction component is said to be **strongly clear** if it is not aliased with any other main effects, two-factor or three-factor interaction components. A two-factor interaction is said to be *strongly clear* if both of its components are strongly clear.

none of these 6 2.f.i. are clear

**A  $3^{5-2}$  Design**

$D = AB$   
 $E = AB^2C$

$\left\{ \begin{array}{l} x_1 + x_2 + x_4 + x_6 = 0 \text{ (eq1)} \\ x_1 + 2x_2 + x_3 + x_5 = 0 \text{ (eq2)} \end{array} \right.$

$eg1 \times 2 = 0$   
 $eg2 \times 2 = 0$

- 5 factors, 27 runs.
- The one-ninth fraction is defined by  $I = \underline{ABD^2} = \underline{AB^2CE^2}$  from which two additional relations can be obtained: **indep. defining relations**

$$I = (ABD^2)(AB^2CE^2) = A^2CD^2E^2 \rightarrow AC^2DE$$

$$0 = (eg1 + eg2) \rightarrow$$

$$0 = (eg1 + eg2) \times 2 \rightarrow$$

$$I = (ABD^2)(AB^2CE^2)^2 = B^2C^2D^2E \rightarrow BCDE^2$$

$$0 = eg1 + 2eg2 \rightarrow$$

$$0 = (eg1 + 2eg2) \times 2 \rightarrow$$

Therefore the defining contrast subgroup for this design consists of the following defining relation:

$$I \quad \begin{matrix} ABD \\ AB^2 \\ ABD^2 \end{matrix} \quad \begin{matrix} A^2BCE \\ " \\ AB^2CE^2 \end{matrix} \quad \begin{matrix} A^2CDE^2 \\ " \\ AC^2DE \end{matrix} \quad \begin{matrix} B^2C^2D^2E \\ " \\ BCDE^2 \end{matrix} \quad (3)$$

*on alias set*

$$3^P = 3^2 = 9 \text{ OC's in the alias set}$$

$$ABD \quad BD^2 \quad ABCE \quad ACDE^2$$

## Resolution and Minimum Aberration

- Let  $A_i$  be to denote the number of words of length  $i$  in the subgroup and  $W = (A_3, A_4, \dots)$  to denote the wordlength pattern.
- Based on  $W$ , the definitions of **resolution** and **minimum aberration** are the same as given before in Section 5.2.
- The subgroup defined in (3) has four words, whose lengths are 3, 4, 4, and 4. and hence  $W = (1, 3, 0)$ . Another  $3^{5-2}$  design given by  $D = AB, E = AB^2$  has the defining contrast subgroup,

$$I = ABD^2 - AB^2E^2 - ADE - BDE^2, \text{ (exercise)}$$

with the wordlength pattern  $W = (4, 0, 0)$ . According to the aberration criterion, the first design has less aberration than the second design.

- Moreover, it can be shown that the first design has minimum aberration.

## General $3^{k-p}$ Design

- A  $3^{k-p}$  design is a fractional factorial design with  $k$  factors in  $3^{k-p}$  runs.

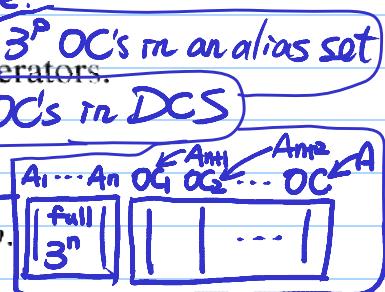
- It is a  $3^{-p}$ th fraction of the  $3^k$  design.  $\leftarrow 3^{k-p}$ : run size.

- The fractional plan is defined by  $p$  independent generators.

- How many factors can a  $3^{k-p}$  design study?

# of OCs (including M.E.):

$n$  factors can generate  $\rightarrow (3^n - 1)/2$ , where  $n = k - p$ .



This design has  $3^n$  runs with the independent generators  $x_1, x_2, \dots, x_n$ . We can obtain altogether  $(3^n - 1)/2$  orthogonal columns as different combinations of  $\sum_{i=1}^n \alpha_i x_i$  with  $\alpha_i = 0, 1$  or  $2$ , where at least one  $\alpha_i$  should not be zero and the first nonzero  $\alpha_i$  should be written as "1" to avoid duplication.

- For  $n=3$ , the  $(3^n - 1)/2 = 13$  columns were given in Table 6.5 of WH book.
- A general algebraic treatment of  $3^{k-p}$  designs can be found in Kempthorne (1952).

✓ Reading: textbook, 6.4

## Simple Analysis Methods: Plots and ANOVA

for  $3^{4-1}$  FFD.

Initial data analysis.

- Start with making a main effects plot and interaction plots to see what effects might be important.

- This step can be followed by a formal analysis like analysis of variance and half-normal plots.

[no replicates  
all diff. used by effects]

for data with  
replicates (constant  
variance)

The strength data will be considered first. The location main effect and interaction plots are given in Figures 1 and 2. The main effects plot suggests that factor  $A$  is the most important followed by factors  $C$  and  $D$ . The interaction plots in Figure 2 suggest that there may be interactions because the lines are not parallel.

Be aware the danger of  
true:  $y = x_1\beta_1 + x_2\beta_2 + \epsilon$  — (\*)

fitted:  $y = x_1\beta_1 + \epsilon$  — (Δ)

Note:  $\beta_1$  under (x) and  
(Δ) could be different  
if  $x_1$  &  $x_2$  are not  
orthogonal.

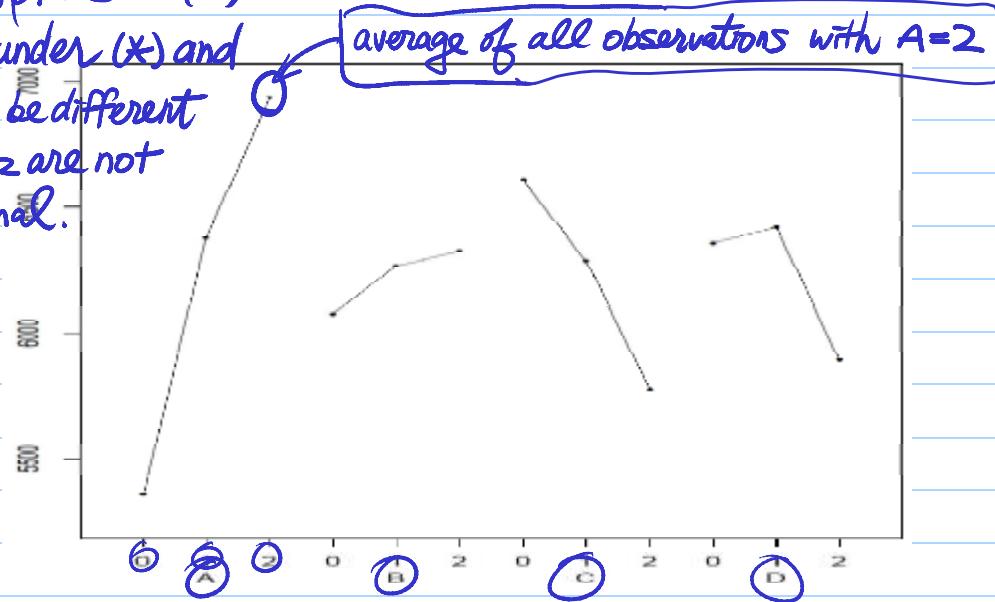
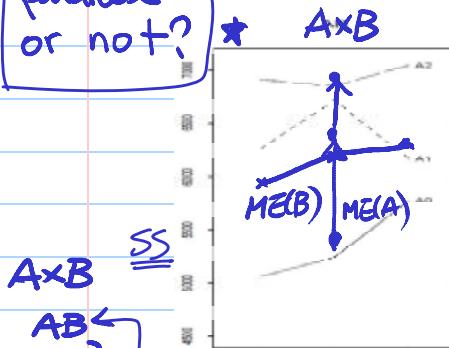


Figure 1: Main Effects Plot of Strength Location, Seat-Belt Experiment

lines are parallel  
or not?  $\star$

if no parallel, interaction (4 d.f.) could be significant. p. 1-25

### Interaction Plots of Strength Location



$A \times B$   $\frac{SS}{SS}$

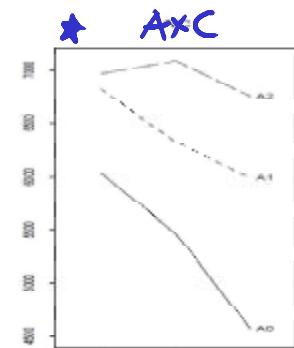
$AB$   
 $AB^2$

$CD$

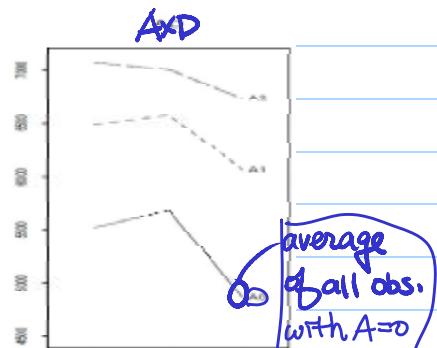
$CD^2$

if large

$B \times C$



$B \times D$



average  
of all obs.  
with  $A=0$   
&  $D=2$

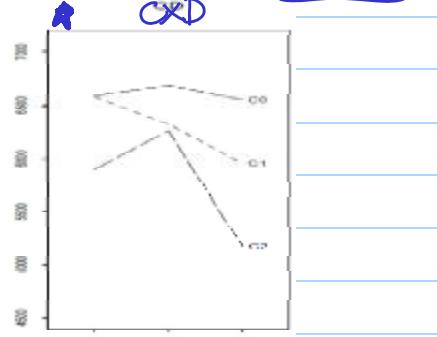
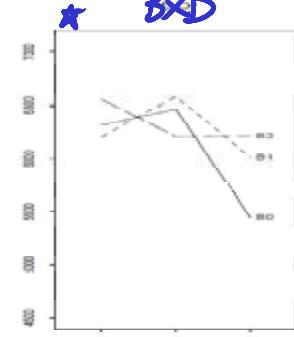
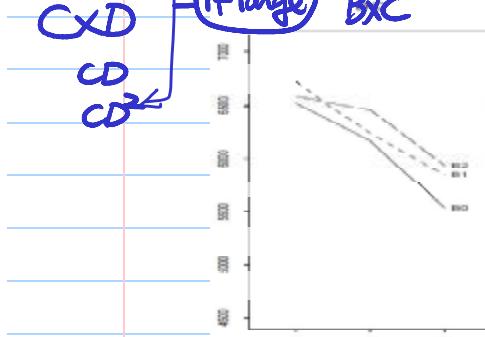


Figure 2: Interaction Plots of Strength Location, Seat-Belt Experiment