

design matrix of 2^4 full factorial

How to obtain a 2^{4-2} FFD?
 $2^4/2^2$

$I = abcd$ & $I = cd$

design matrix of the 2^{4-2} {1, 4, 13, 16}

4 runs
 \Rightarrow 4 df
 \Rightarrow can estimate 3 (joint) effects

Which 3?

defining contrast subgroup
 $I = abcd = cd = ab$ — defining words

$a = a^2bcd = acd = a^2b$ — It estimates the parameter $\beta_a + \beta_{bcd} + \beta_{acd} + \beta_b$

$c = abd = d = abc$

$ac = bd = ad = bc$

In runs {1, 4, 13, 16}, factors A & C form a 2^2 full factorial

model matrix of 2^4 with all factorial effects

(abcd) * (cd) = I = $abc^2d^2 = ab$

	A	B	C	D	a	b	c	d	ab	ac	ad	bc	bd	cd	abc	abd	acd	bcd	abcd	I
1	-1	-1	-1	-1	-1	-1	-1	-1	1	1	1	1	1	1	-1	-1	-1	-1	1	1
2	-1	-1	-1	1	-1	-1	-1	1	1	1	-1	1	-1	-1	-1	1	1	1	-1	1
3	-1	-1	1	-1	-1	-1	1	-1	1	-1	1	-1	1	-1	1	-1	1	1	-1	1
4	-1	-1	1	1	-1	-1	1	1	1	-1	-1	-1	-1	1	1	1	-1	-1	1	1
5	-1	1	-1	-1	-1	1	-1	-1	-1	1	1	-1	-1	1	1	1	-1	1	-1	1
6	-1	1	-1	1	-1	1	-1	1	-1	1	-1	-1	1	-1	1	-1	1	-1	1	1
7	-1	1	1	-1	-1	1	1	-1	-1	-1	1	1	-1	-1	-1	1	1	-1	1	1
8	-1	1	1	1	-1	1	1	1	-1	-1	-1	1	1	1	-1	-1	-1	1	-1	1
9	1	-1	-1	-1	1	-1	-1	-1	-1	-1	-1	1	1	1	1	1	1	-1	-1	1
10	1	-1	-1	1	1	-1	-1	1	-1	-1	1	1	-1	-1	1	-1	-1	1	1	1
11	1	-1	1	-1	1	-1	1	-1	-1	1	-1	-1	1	-1	-1	1	-1	1	1	1
12	1	-1	1	1	1	-1	1	1	-1	1	1	-1	-1	1	-1	-1	1	-1	-1	1
13	1	1	-1	-1	1	1	-1	-1	1	-1	-1	-1	-1	1	-1	-1	1	1	1	1
14	1	1	-1	1	1	1	-1	1	1	-1	1	-1	1	-1	-1	1	-1	-1	-1	1
15	1	1	1	-1	1	1	1	-1	1	1	-1	1	-1	-1	1	-1	-1	-1	-1	1
16	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

Clear Effects

How to detect? The information is in the alias sets

- A main effect or two-factor interaction (2fi) is called clear if it is not aliased with any other m.e.'s or 2fi's and strongly clear if it is not aliased with any other m.e.'s, 2fi's or 3fi's.

Therefore a clear effect is estimable under the assumption of negligible 3-factor and higher-order interactions and a strongly clear effect is estimable under the weaker assumption of negligible 4-factor and higher-order interactions.

Intuition. For important effects, it would be better for them to be aliased with higher-order interactions (Why?)

effect hierarchy principle

- In the 2^{5-1} design with $I = BCDE$, which effects are clear and strongly clear?

$$I = BCD \quad \text{cf.} \quad \uparrow \quad \text{cf.} \quad \uparrow$$

check LN p. 4

Ans: B, C, D, E are clear, BQ, CQ, DQ, EQ are strongly clear.

- Consider the alternative plan 2^{5-1} design with $I = BCDEQ$.

(It is said to have resolution V because the length of the defining word is 5 while the previous plan has resolution IV.)

of letters (factors) involved in a word

It can be verified that all five main effects are strongly clear and all 10 2fi's are clear. (Do the derivations). This is a very good plan because each of the 15 degrees of freedom is either clear or strongly clear.

Intuition. It would be better to have longer words in DCSG.

DCSG → Defining Contrast Subgroup

can be used to

- ① construct design matrix
- ② study effect aliasing
- ③ develop criteria for choosing "good" designs

df. for effect (alias set) estimation for 2^{k-p} Designs

- A 2^{k-p} design has k factors, 2^{k-p} runs, and it is a 2^{-p} th fraction of the 2^k design. The fraction is defined by p independent defining words. → W_1, \dots, W_p

check Lnp. 6-6. What can be the 3rd word?

group defined in Algebra

The group formed by these p words is called the defining contrast subgroup.

It has $2^p - 1$ words plus the identity element I . → $\{I, W_1, \dots, W_p, W_1W_2, \dots, W_{p-1}W_p, W_1W_2W_3, \dots, W_1W_2 \dots W_p\}$

- Resolution** = shortest wordlength among the $2^p - 1$ words. # of words in the group = 2^p

6 factors 1, 2, ..., 6

2 generators → generate $2^2 = 4$ words (including I)

Example: A 2^{6-2} design with $5 = 12$ and $6 = 134$. The two independent defining words are $I = 125$ and $I = 1346$. Then $I = 125 \times 1346 = 23456$. The defining contrast subgroup = $\{I, 125, 1346, 23456\}$. The design has resolution III.

$2^4 = 16$ runs

a column: an alias set

model matrix

a group (Algebra)

16 runs 2^4 full factorial

1	2	3	4	5	6	12	13	14	23	34	123	134	234	1234	I
+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+
+	+	+	-	+	+	+	+	-	+	-	+	-	+	-	+
+	+	-	+	+	+	+	-	+	+	+	-	+	+	+	-
+	-	+	+	+	+	-	+	+	+	+	-	+	+	+	-
-	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+
...
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

2^{6-2} design matrix

$1+2+5=0 \pmod{2}$
 $1+3+4+6=0 \pmod{2}$
 $2+3+4+5+6=0 \pmod{2}$
 where $1, 2, 3, 4, 5, 6 \in \{0, 1\}$

WL
125 3
1346 4
23456 5

Deriving Aliasing Relations for the 2^{6-2} design

- For the same 2^{6-2} design, the defining contrast subgroup is

most serious aliasing?

$13 = 46$
 $14 = 36$
 $16 = 34$

most serious aliasing?
 $1 = 25$
 $2 = 15$
 $5 = 12$

word (defined on design matrix)

$I = 125 = 1346 = 23456$. $125 \times 1346 = 23456$

5 = 12 in Lnp. 6-8

(cf.)

an alias set

I	=	125	=	1346	=	23456
*1	=	*25	=	346	=	123456
*2	=	*15	=	12346	=	3456
*3	=	1235	=	146	=	2456
*4	=	1245	=	136	=	2356
*5	=	*12	=	13456	=	2346
*6	=	1256	=	134	=	2345
*13	=	235	=	*46	=	12456
*14	=	245	=	*36	=	12356
*16	=	256	=	*34	=	12345
*23	=	135	=	1246	=	456
*24	=	145	=	1236	=	356
*26	=	156	=	1234	=	345
*35	=	123	=	1456	=	246
*45	=	124	=	1356	=	236
*56	=	126	=	1345	=	234

same as the defining contrast subgroup.

there are 16 alias sets

factors $\{1, 2, 3, 4\}$ forms a full factorial
 $\{1, 3, 4, 6\}$ not form a full factorial

effect (appears in model matrix)

All the 15 degrees of freedom (each is a coset in group theory) are identified.

- It has the clear effects: 3, 4, 6, 23, 24, 26, 35, 45, 56. It has resolution III.

WordLength Pattern and Resolution

→ $WLP \leftarrow$ defined on defining contrast subgroup

- Define $A_i =$ number of defining words of length i .
- $W = (A_3, A_4, A_5, \dots)$ is called the **wordlength pattern**. $\xleftrightarrow{cf.}$ WLP of block scheme (LNp 5-40)
 - In this design, $W = (1, 1, 1, 0)$.
 - It is required that $A_1 = 0$ and $A_2 = 0$. (Why? No main effect is allowed to be aliased with the intercept or another main effect.)

- Resolution** = smallest r such that $A_r \geq 1$. \leftarrow resolution is a function of WLP

- Maximum resolution criterion: For fixed k and p , choose a 2^{k-p} design with maximum resolution.

- Rules for Resolution IV and V Designs:

resolution IV
e.g. $I = ABCD$
 $AB = CD$
 $AC = BD$
 $AD = BC$

resolution V
e.g. $I = ABCDE$
 $AB = CDE, BD = ACE$
 $AC = BDE, BE = ACD$
 $AD = BCE, CD = ABE$
 $AE = BCD, CE = ABD$
 $BC = ADE, DE = ABC$

- (i) In any resolution IV design, the main effects are clear.
- (ii) In any resolution V design, the main effects are strongly clear and the two-factor interactions are clear. (2)
- (iii) Among the resolution IV designs with given k and p , those with the largest number of clear two-factor interactions are the best.

It is better to have higher resolution

A Projective Rationale for Resolution

A constraint (e.g., $I = \text{a word}$) on a submatrix must be a constraint on the whole design matrix.

projection of design, 2 viewpoints: p. 6-11
① matrix viewpoint \rightarrow submatrix of design matrix
② geometric viewpoint

Why?

- For a resolution R design, its projection onto any $R-1$ factors is a full factorial in the $R-1$ factors. This would allow effects of all orders among the $R-1$ factors to be estimable. (Caveat: it makes the assumption that other factors are inert.)

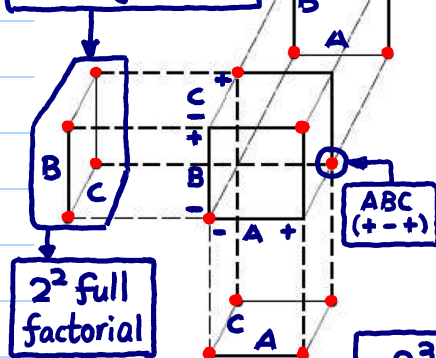
cf.

By (*)

"some effects are inert" (effect hierarchy or effect sparsity)

e.g. 2^{7-2} with $I = 1236 = 1457 = 23457$
projected onto $\{1, 2, 3, 4\} \Rightarrow 2^4$ full, 2 replicates
projected onto $\{1, 2, 3, 4, 5, 6\} \Rightarrow 2^{6-1}$ with $I = 1236$
(exercise)
 $\{1, 2, 3, 6\}$
 $\{2, 4, 5, 6, 7\}$

remove column A in design matrix



2^2 full factorial

2^{3-1} resolution III

$I = 123$

$I = 123$

$1+2+3 = 0 \pmod{2}$

$1+2+3 = 1 \pmod{2}$

Check LNp 6-5

$1 = -23$
 $2 = -13$
 $3 = -12$

Figure 1: 2^{3-1} Designs Using $I = \pm 123$ and

Their Projections to 2^2 Designs.

Q: Why is this property useful?
Suppose that only $R-1$ or fewer "factors" are important \Rightarrow all effects of these important factors are located in different alias sets.

Minimum Aberration Criterion \leftrightarrow maximum resolution (LNp.6-10)

- Motivating example: consider the two 2^{7-2} designs:

$$d_1: \mathbf{I} = \underline{4567} = \underline{12346} = \underline{12357},$$

$$d_2: \mathbf{I} = \underline{1236} = \underline{1457} = \underline{234567}.$$

causes $\binom{4}{2} = 6$ 2fi's
aliased in 3 alias sets

- Both have resolution IV. \rightarrow 6 2fi's aliased \rightarrow 6 2fi's aliased (Q: in how many alias sets?)

- But $W(d_1) = (0, 1, 2, 0, 0)$ and $W(d_2) = (0, 2, 0, 1, 0)$.

- Which one is better?

- Intuitively one would argue that d_1 is better because

$$A_4(d_1) = 1 \leq A_4(d_2) = 2.$$

(Why? Effect hierarchy principle.)

WLP $\rightarrow (\Delta_1(d), \Delta_2(d), \Delta_3(d), \dots, \Delta_k(d))$
sequentially minimize

- For any two 2^{k-p} designs d_1 and d_2 , let

r = the smallest integer such that $A_r(d_1) \neq A_r(d_2)$.

- d_1 is said to have less aberration than d_2 if $A_r(d_1) < A_r(d_2)$.

- If no design has less aberration than d_1 , then d_1 has minimum aberration.

- Throughout the book, this is the major criterion used for selecting fractional factorial designs. Its theory is covered in the Mukherjee-Wu (2006) book.

❖ Reading: textbook, 5.2

Analysis for Location Effects \leftarrow Recall build 2 model (LNp.6-1) p. 6-13

- Same strategy as in full factorial experiments except for the interpretation and handling of aliased effects.

- For the location effects (based on \bar{y}_i values), $(LNp.6-2)$ unreplicated

- the estimated factorial effects are given in Table 3 (LNp.6-14), and except

- the corresponding half-normal plot in Figure 2 (LNp.6-15).

- Visually one may judge that

- Q, B, C, CQ and possibly E, BQ are significant.

One can apply the studentized maximum modulus test

(see textbook, sec. 4.14, not covered in class) to

confirm that Q, B, C, CQ are significant at 0.05 level

(see textbook, p.219 and 221).

- The $B \times Q$ and $C \times Q$ plots (Figure 3, LNp.6-16) show that they are synergistic.

- For illustration, we use the model

$$\frac{\bar{Z}(B+) - \bar{Z}(B-)}{2}$$

$$\hat{y} = 7.6360 + 0.1106x_B + 0.0519x_E + 0.0881x_C - 0.1298x_Q \\ + 0.0423x_Bx_Q - 0.0827x_Cx_Q$$

$\in \{-1, +1\}$

(3)

Note. The model matrix X of a 2^{n-k} FFD is identical to that of a 2^{n^*} full factorial, where $n^* = n - k$

e.g. $I = ABCD$
 $\hat{\beta}_B \rightarrow \hat{\beta}_B + \hat{\beta}_{ACD}$

Use $Z = Y$ (replicated data, LNp.6-2)
Fit $Z = X\beta + \epsilon$
 ϵ constant var σ^2
Under $H_0: \beta_1 = \dots = \beta_t = 0$
 $\hat{\beta}_1, \dots, \hat{\beta}_t \stackrel{i.i.d.}{\sim} N(0, \sigma^2)$
 $\max_i (|\hat{\beta}_i|) / \hat{\sigma}_*$

Factorial Effects, Leaf Spring Experiment

Table 3: Factorial Effects, Leaf Spring Experiment

I=BCDE

	Effect	\bar{y}	$\ln s^2$
CDE =	B	0.221	1.891
BDE =	C	0.176	0.569
	D	0.029	-0.247
	E	0.104	0.216
	Q	-0.260	0.280
	BQ	0.085	-0.589
	CQ	-0.165	0.598
	DQ	0.054	1.111
	EQ	0.027	0.129
	BC	0.017	-0.002
	BD	0.020	0.425
	CD	-0.035	0.670
	BCQ	0.010	-1.089
	BDQ	-0.040	-0.432
	BEQ	-0.047	0.854

$$\begin{aligned}
 & \bar{Z}(B+) - \bar{Z}(B-) \\
 &= \bar{Z}(CDE+) - \bar{Z}(CDE-) \\
 &= 2\hat{\beta}_{B=CDE}
 \end{aligned}$$

Half-normal Plot of Location Effects, Leaf Spring Experiment

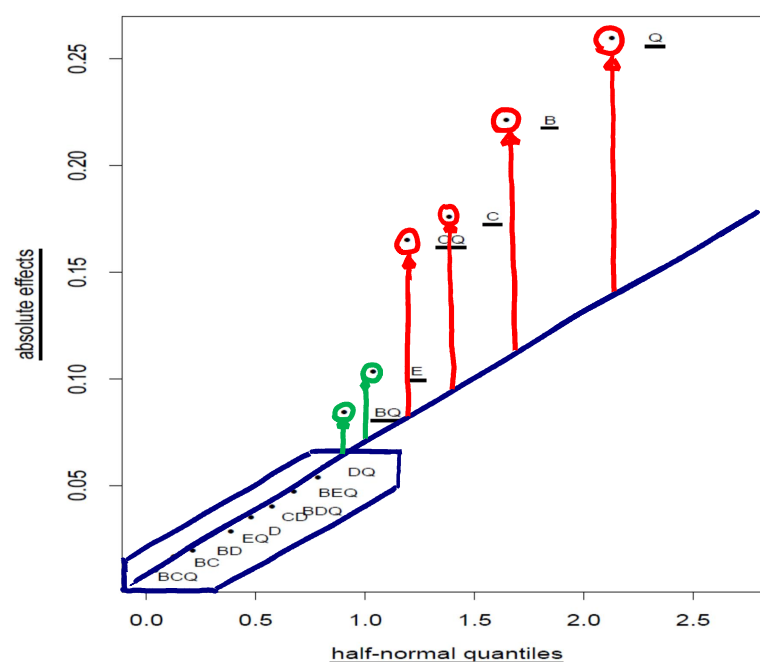


Figure 2: Half-Normal Plot of Location Effects, Leaf Spring Experiment

(exercise) Apply Lenth's method

Interaction Plots

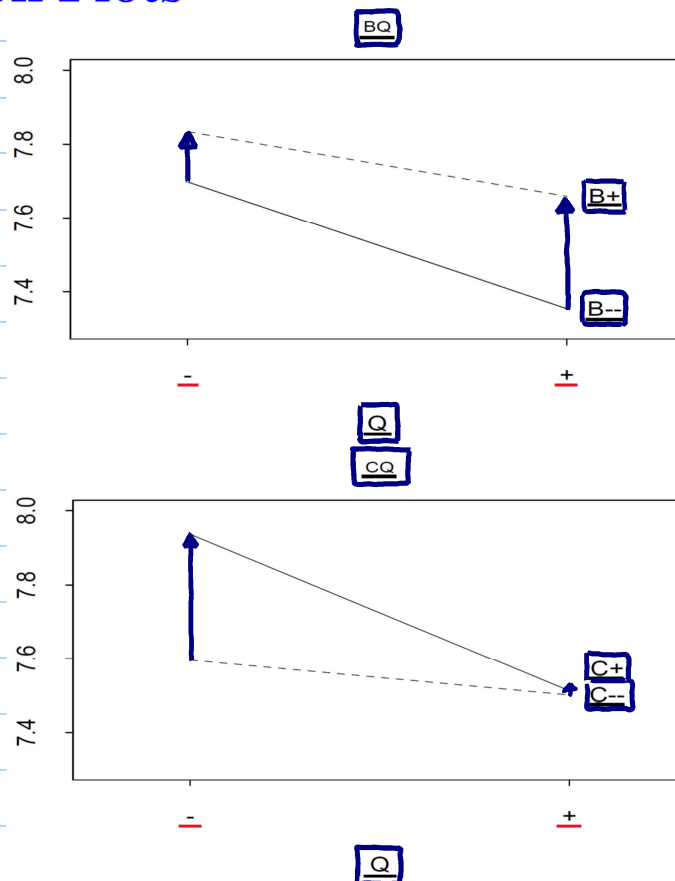


Figure 3: $B \times Q$ and $C \times Q$ interaction plots, Leaf Spring Experiment

Analysis for Dispersion Effects

$I = BCDE$

- For the dispersion effects (based on $z_i = \ln s_i^2$ values), ^(LNp.6-2) unreplicated
 - the estimated factorial effects are given in Table 3 (LNp.6-14)
 - the half-normal plot is given in Figure 4 (LNp.6-18).
- Visually only effect B stands out. This is confirmed by applying the studentized maximum modulus test (see textbook, sec. 4.14).
- For illustration, we will include B, DQ, BCQ in the following model,

$$\ln \hat{\sigma}^2 = -4.9313 + 0.9455x_B + 0.5556x_Dx_Q - 0.5445x_Bx_Cx_Q. \quad (4)$$

$\underbrace{0.9455x_B}_{\text{effect hierarchy} \approx 0} + \underbrace{0.5556x_Dx_Q}_{\approx 0 \text{ (effect hierarchy)}} + \underbrace{-0.5445x_Bx_Cx_Q}_{\approx 0 \text{ (effect heredity)}}$

- The $D \times Q$ and $B \times C \times Q$ interaction plots are given in Figures 5 and 6 (LNp.6-19).

Q: What settings of (B,C,D,Q) can minimize $\ln \hat{\sigma}^2$ using (4)?

B	C	D	Q	DQ	BCQ
-	+	+	+	+	-
	+	+	-	-	+
	+	-	+	-	-
	+	-	-	+	+
	-	+	+	+	+
	-	+	-	-	-
	-	-	+	-	+
	-	-	-	+	-

cf. step 1 in LNp.6-20

Half-normal Plot of Dispersion Effects, Leaf Spring Experiment

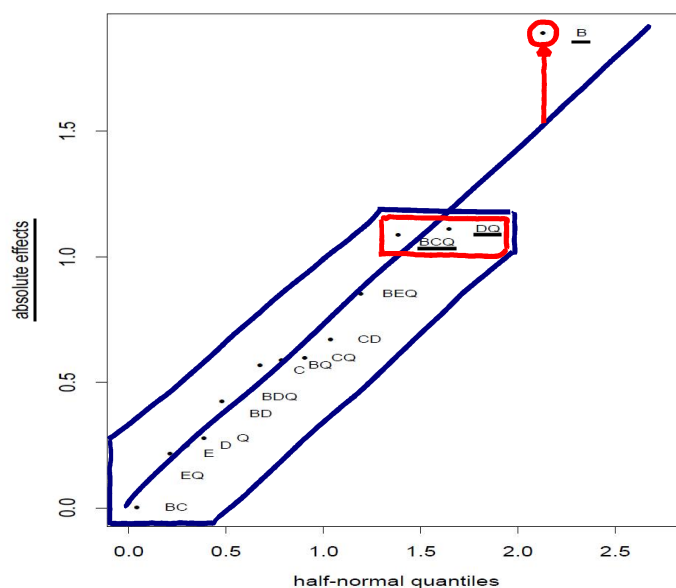


Figure 4: Half-Normal Plot of Dispersion Effects, Leaf Spring Experiment

(exercise) Apply Lenth's method

Interaction Plots for Dispersion Effects

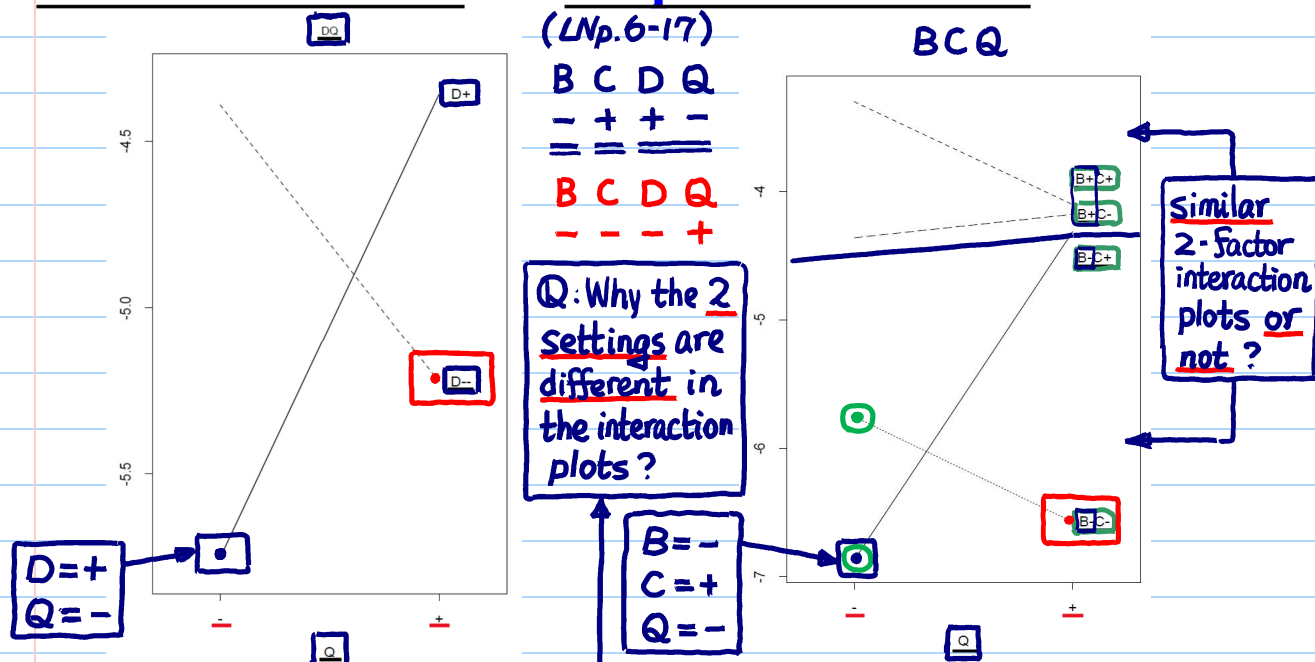


Figure 5 : $D \times Q$ Interaction Plot

Figure 6 : $B \times C \times Q$ Interaction Plot

Fitted model in LNp.6-17
does not contain
ME D & ME Q.

Check the definition
of 3-factor interaction
in LNp.5-8



Two-Step Procedure for Optimization

- Step 1: To minimize s^2 (or $\ln s^2$), we can
 - choose $B = -$ based on eq. (4) in LNp.6-17,
 - choose the combination with the lowest value, $D = +$, $Q = -$ based on the $D \times Q$ plot (Figure 5, LNp.6-19),
 - with $B = -$ and $Q = -$, choose $C = +$ to attain the minimum in the $B \times C \times Q$ interaction plot (Figure 6, LNp.6-19).

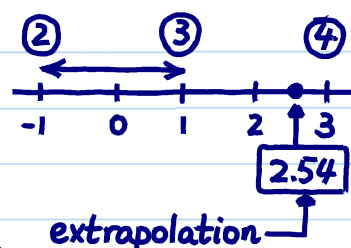
Another confirmation: they lead to $x_B = -$, $x_D x_Q = -$ and $x_B x_C x_Q = +$ in the model (4), which make each of the last three terms negative. \leftarrow check LNp 6-17

- Step 2: With $(B, C, D, Q) = (-, +, +, -)$, from model (3) in LNp.6-13, we have

$$\begin{aligned}\hat{y} &= 7.6360 + 0.1106(-1) + 0.0519x_E + 0.0881(+1) - 0.1298(-1) \\ &\quad + 0.0423(-1)(-1) - 0.0827(+1)(-1) \\ &= 7.8683 + 0.0519x_E.\end{aligned}$$

By solving $\hat{y} = 8.0$, $x_E = 2.54$.

Warning: This is way outside the experimental range for factor E. Such a value may not make physical sense and the predicted variance value for this setting may be too optimistic and not substantiated.



❖ Reading: textbook, 5.3

follow-up confirm experiment \leftarrow