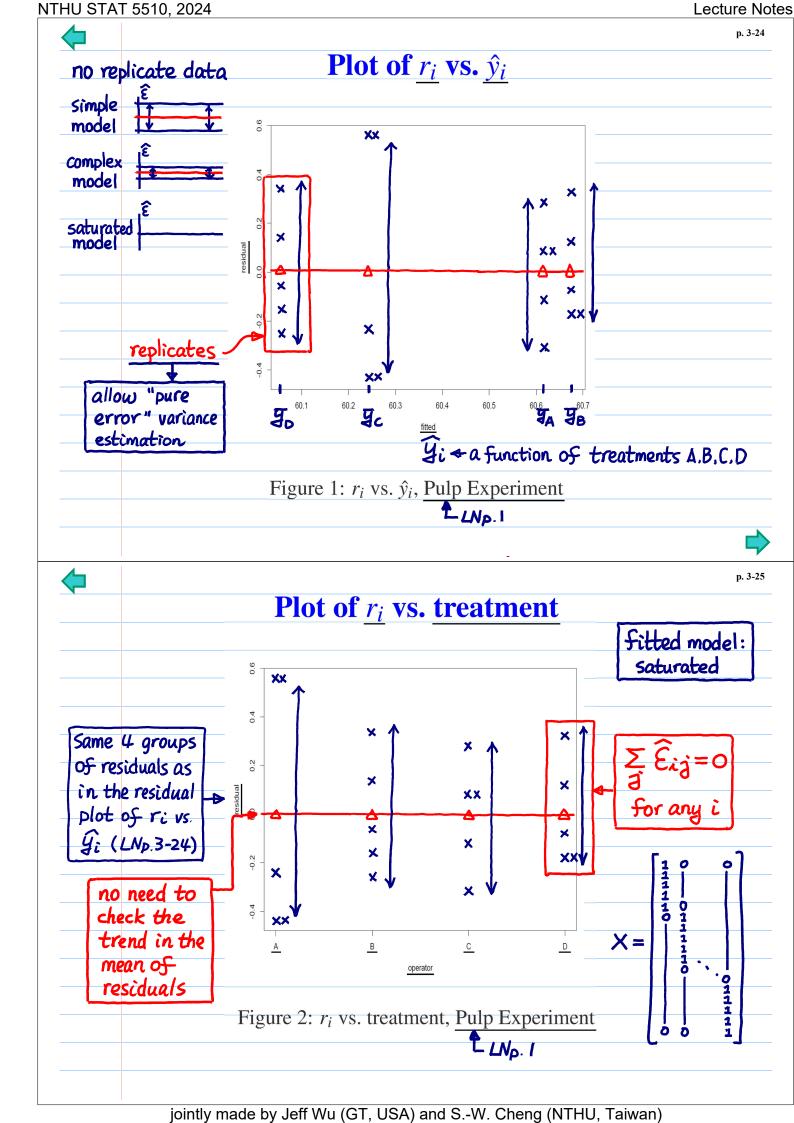
jointly made by Jeff Wu (GT, USA) and S.-W. Cheng (NTHU, Taiwan)



Q3

p. 3-26

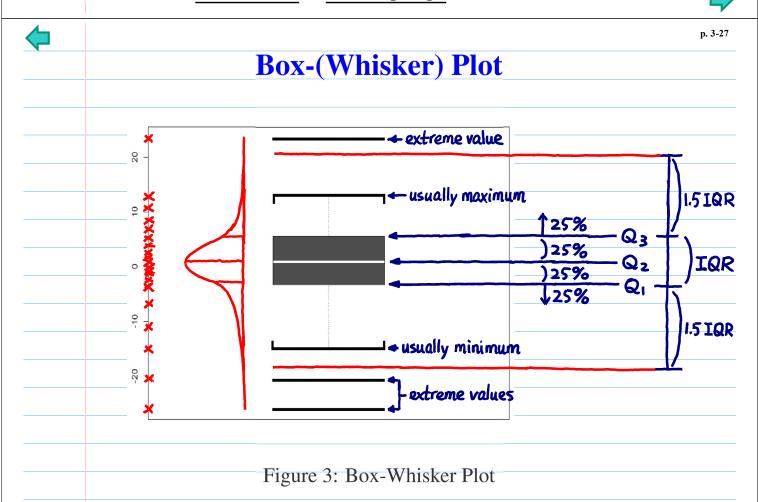
YI, ..., Yn iid ~ cdf E -Box-(Whisker) Plot

- A powerful graphical display (due to <u>Tukey</u>) to capture the <u>location</u>, <u>dispersion</u>, <u>skewness</u> and <u>extremity</u> of a <u>distribution</u>. See <u>Figure 3</u>.
- Q_1 = lower quartile (25% quantile), Q_3 = upper quartile (75% quantile), Q_2 = median (50% quantile, estimate of *location* parameter) is the white line in the box. Q_1 and Q_3 are boundaries of the *black box*.
- $IQR = interquartile range (length of box) = Q_3 Q_1$: measure of <u>dispersion</u>.
- Minimum and maximum of observed values within

$$[\underline{Q_1} - \underline{1.5} \times \underline{IQR}, \ \underline{Q_3} + \underline{1.5} \times \underline{IQR}]$$

are denoted by two whiskers. Any values outside the whiskers are regarded as extreme values and displayed (possible outliers).

- If Q_1 and Q_3 are not symmetric around the median, it indicates <u>skewness</u>.
- <u>Side-by-side box plots</u> (<u>LNp. 3-2~3</u>) are useful to <u>compare</u> the <u>difference</u> between the distributions of several groups of data.



Normal Probability Plot ← Q-Q plot (LM, LNp.7-15~16)

- Original purpose: To test if a distribution is normal, e.g., if the residuals follow a normal distribution (see Figure 5).

 Can be used to identify outlier LIND.30
- More powerful use in factorial experiments (discussed in Units 5 and 6).

 used to identify significant effects Bi's

 CF. replace t-tests
- Let $\underline{r_{(1)}} \leq \ldots \leq \underline{r_{(N)}}$ be the <u>ordered</u> residuals. The <u>cumulative</u> probability for $\underline{r_{(i)}}$ is $\underline{p_i} = (\underline{i-0.5})/N$. Thus the plot of <u>p_i</u> vs. $\underline{r_{(i)}}$ should be S-shaped as in Figure 4(a) if the errors are <u>normal</u>. By transforming the <u>scale</u> of the <u>horizontal axis</u>, the S-shaped curve is straightened to be a <u>line</u> (see Figure 4(b)). The results of the residuals.
- Normal probability plot of residuals :

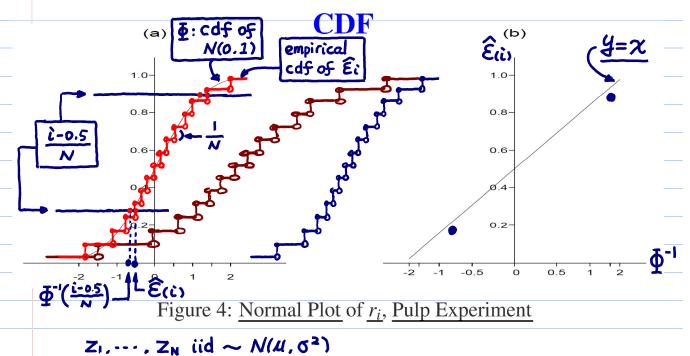
$$\left(\underline{\Phi^{-1}}\left(\frac{\underline{i}-\underline{0.5}}{N}\right),\underline{r_{(\underline{i})}}\right), \quad i=1,\ldots,N, \quad \underline{\Phi}=\underline{\text{normal cdf}}.$$

If the <u>errors</u> are <u>normal</u>, it should plot roughly as a <u>straight line</u>. See Figure 5.



n. 3-29

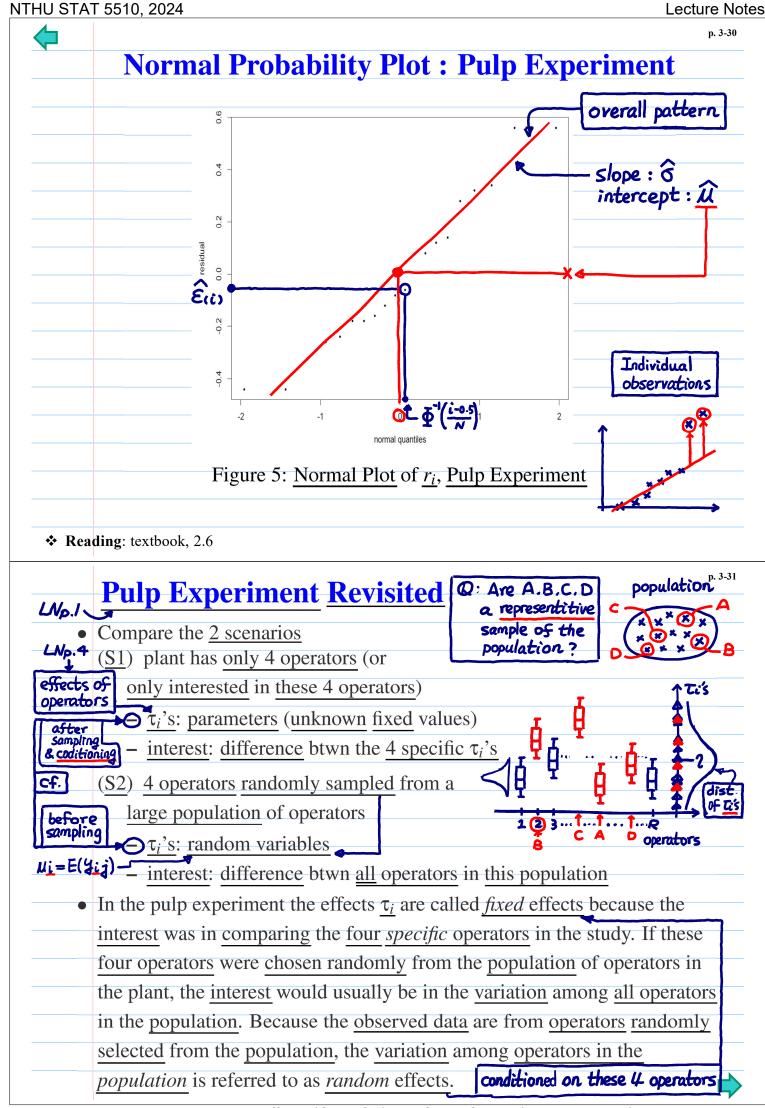
Regular and Normal Probability Plots of Normal

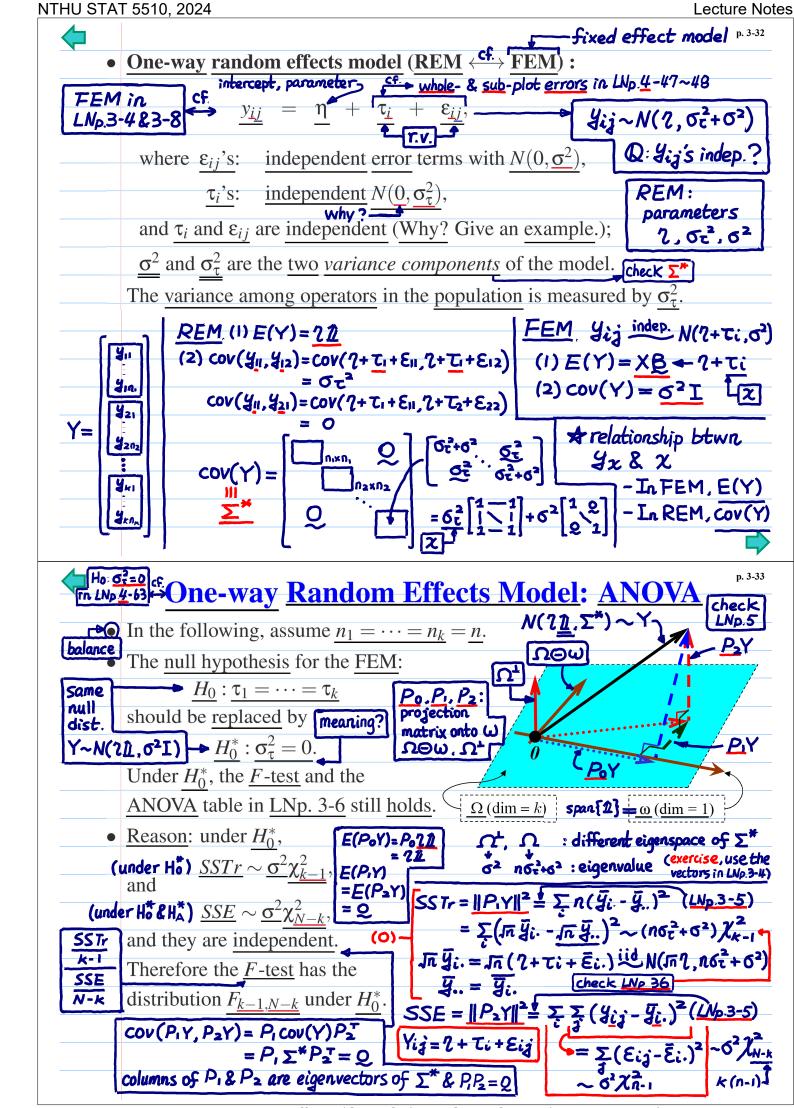


 $Z_i = 6W_i + \mu \notin W_i = (Z_i - \mu)/\sigma \quad \text{iid} \sim N(0.1)$

Normal probability plot of $Wi's \Rightarrow W(i)$ vs. Φ^{-1} : y = x

Normal probability plot of Zi's \Rightarrow Z(i) is Φ^{-1} : $\Psi = Gx + \mu$





p. 3-34

ANOVA Tables $(n_i = n)$

• We can apply the <u>same ANOVA</u> and <u>F-test</u> in the <u>fixed effects</u> case for Same test statistic cdiffe CFE (MS) analyzing data.

ANOVA table (FEM) in LNp.3-6

Source	<u>d.f.</u>	<u>SS</u>	MS	
treatment	k-1	SSTr	$MSTr = \frac{SSTr}{k-1}$	
<u>residual</u>	N-k	<u>SSE</u>	$\underline{MSE} = \frac{SSE}{N-k}$	
<u>total</u>	<u>N-1</u>			
			1	

	C different	U+> LNp.3-6
	E(MS)	Under Ho"UHA
$\frac{STr}{-1}$	$\sigma^2 + \underline{n}\sigma_{\tau}^2$	Under Ho,
$\frac{E}{I}$	σ^2) ರ್ೈ=0
- <i>k</i>		$E(MST_r)=6^2$

		Pulp Experiment				
		Source	d.f.	SS	MS	E(MS)
ANOVA	cf.	treatment	3	1.34	0.447	$\sigma^2 + \underline{5}\sigma_{\tau}^2$
ANOVA result (FEM) in LNp.3-7	()	residual	16	1.70	0.106	σ^2
	l	total	19	3.04		

- However, we need to compute the expected mean squares under the alternative of $\sigma_{\tau}^2 > 0$,
 - (i) for sample size determination, and
 - (ii) to estimate the variance components. $(\sigma_{\tau}^2 \& \sigma^2)$

Expected Mean Squares for Treatments

• Equation (1) holds independent of σ_{τ}^2 ,

$$\frac{\text{quation (1) holds independent of } O_{\tau},}{0.3-33) 6^2 \chi_{N-k}^2} \sim \frac{1}{\sqrt{CCF}}$$

estimator of o2

rSSE only contains information of error var. component 62

 $SSE/_{N-k}$: an unbiased

• Under the alternative: $\sigma_{\tau}^2 > 0$, and for $n_i = n$,

$$(LN_{p}.3-33) \left(n\sigma_{c}^{2}+\sigma^{2}\right) \mathcal{X}_{k-1}^{2} \sim \underbrace{\frac{E(MSTr)}{E-1}} = \underline{\sigma}^{2} + \underline{n}\sigma_{\tau}^{2}.$$

(2) an unbiased estimator of 52

• For unequal n_i 's, n in (2) is replaced by

 $\underline{n'} = \frac{1}{k-1} \left[\sum_{i=1}^{k} \underline{n_i} - \frac{\sum_{i=1}^{k} \underline{n_i^2}}{\sum_{i=1}^{k} \underline{n_i}} \right].$

SSTr contains information about factor var. component of error var. component 62

(cf. E(SSTr) of FEM in LNp 3-6)

-(exercise) use (0) in $LN_{D.}3-33$

p. 3-35

a property of

population

operator

50% higher than operator-to-operator variance 0.068.

Implications on process improvement: try to reduce

the two sources of variation, also considering costs.

